



FN 15[®] Maryland Heavy Barrel Rifle Owner's Manual Addendum



We are pleased that you have chosen an FN 15[®] MD Heavy Barrel Rifle. The FN 15[®] Rifle shares the same reliability, durability, quality and many of the operating features as other FN 15[®] rifles and carbines. However, it has additional special features such as a match-grade barrel heavy profile hard chrome plated and a, free-float forearm and a knurled muzzle end threaded cap. This addendum will cover the operation of those specific features where they differ from the standard FN15™. You shall find detailed information on the common operations and the features of the FN 15[®] in the FN 15[®] Owner's Manual supplied with your FN 15[®] MD Rifle.

WARNING

Before inspecting or making any adjustments on the FN 15[®] MD Rifle, fully read and understand completely the Owner's Manual as well as this Addendum. Place the "safety" in the on safe position, remove the magazine, open the action and ensure the chamber is empty as explained in Section 15.1 of your Owner's Manual. Always keep the muzzle pointed in a safe direction. Failure to follow these warnings may result in serious injury or death.

1. Contents of the Storage Case

- FN 15[®] Maryland Heavy Barrel Rifle
- Safety lock and two keys
- One 10-round Magpul[®] GenM3 PMAG™ magazine
- Magpul[®] MBUS Front and Rear, in over-pack not assembled
- Owner's Manual with this Addendum

2. Special Features and Components of the FN 15[®] MD Rifle

The FN 15[®] Rifle is equipped with several special components chosen to provide an additional level of performance beyond what is standard for the FN 15[®] Carbine and Rifle.

In most cases, these features require no additional instruction beyond those for the standard components.

1. A match-grade, heavy profile hammer forged, chrome-plated 20" barrel chambered in 5.56x45mm NATO for increased accuracy, long life and ease of cleaning.
2. Barrel features a Stainless Steel NAROH pinned gas block.
3. Muzzle Knurled threaded cap
4. Samson Manufacturing Evolution™ 15" free-float forearm for increased accuracy, longer grip surface and increased area for mounting iron and optical sights.
5. Magpul[®] GenM3 PMAG™ 10 rounds for longer life and increased durability.

3. Free Float Handguard

The Samson manufacturing 15" Evolution™ rail assembly installed on the FN 15® MD Rifle is in place of the standard round handguards. The Evolution™ rail assembly extends over a low-profile gas block. It allows for mounting of additional grips, sights, laser devices and other accessories onto a rigid, free-float forearm. T-Slot markings on the top Mil-STD-1913 rail allow for recording of accessory locations for reference. Other mounting accessories and options are available directly from Samson Manufacturing. (www.samson-mfg.com) Please refer to your individual accessory's instructions for correct mounting



Samson Manufacturing 15" Evolution™ Rail Assembly

WARNING

Before installing any sights, lasers or other devices on the rifle, place the "safety" in the on safe position, remove the magazine, open the action and ensure the chamber is empty as explained in Section 15.1 of your Owner's Manual. Always keep the muzzle pointed in a safe direction. Failure to follow these warnings may result in serious injury or death.

3.1 Disassembly: FN does not recommend removing or disassembling the Samson Evolution™ Rail for normal maintenance. It should remain attached to the upper receiver for normal maintenance. When the rifle is broken down as explained in Section 18.1, use extra care when separating the upper and the lower receivers. Because of the mounting device on the rail, there is less clearance between the rail and the lower receiver. If the upper receiver is pivoted on the front take-down pin as shown in Figure 20 of the Owner's Manual, the rail may come in contact with the lower receiver causing damage to the rail, the lower receiver and potentially pinching your hand. Please use caution!

PINCH HAZARD



4. Magazine Notes

The FN 15's are tested with aluminum GI pattern, mil-spec magazines to drop free. Other types of magazines, polymer or otherwise, may not drop free if they do not meet mil-spec. for dimension.

The supplied Magpul® PMAG™ GenM3 magazine may not initially drop completely free from the magazine well. After repeated insertions, the PMAG™ will begin to "wear-in" and may drop free when the magazine release is pressed. During this break-in period, pulling the magazine from the magazine well may be necessary.

WARNING

Do not mount any sight, laser, or other device, which interferes with normal operation of the rifle or extends beyond or in front of the muzzle.

Ensure any sight or device attached to this rail is firmly mounted.

CAUTION

Use care when disassembling the upper and lower receivers as described in Section 18.1 of your Owner's Manual with the Samson Evolution™ rail installed. Damage may occur to the rail and the lower receiver if done improperly. A pinch hazard may also be present.

5. Technical Specifications;

Specification	FN 15® Maryland Heavy Barrel Rifle - 36461
SKU/ Product Number	36461
Caliber	5.56X45 MM NATO
Barrel Length	20"
Twist Rate	1:7" RH
Barrel Material	Match Grade 4140 Alloy Steel, Hammer Forger, Heavy Profile, Chrome Plated
Gas Block	.750" ID, Stainless Steel NAROH pinned
Muzzle Device	Knurled threaded cap, ½-28 threads installed
Sights	Magpul® MBUS Front and Rear
Trigger	Standard 4.75 – 7.75 Lbs.
Trigger Guard	Standard
Stock	Rifle buttstock
Pistol Grip	Standard
Forearm	Samson Mfg. 15" Evolution™, free floating
Weight (w/ empty magazine no sights)	8.49 lbs.
Length	38.5"
Width	2.75"
Height (w/o sight)	7.75"
Length of Pull	13.75"
Magazine (one each)	Magpul® PMAG™ GenM3 (MAG559-BLK) 10 round
Accuracy	3.0 MOA with factory match-grade ammunition

*All measurements are approximate

If you have any questions about your FN 15® Maryland Heavy Barrel Rifle or these instructions, please feel free to contact us at 1.855.536.4872 or by email at customerservice@fnamerica.com

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