

WELCOME TO  
ANOTHER WORLD.  
SAUER 2010/11



**SAUER**   
ÜBERLEGENE WERTE

## SAUER // CONTENTS & EDITORIAL

### SAUER // HISTORY

Pages 4 – 7

The future has a tradition – the story of Germany's oldest firearms factory: J. P. Sauer & Sohn, founded in 1751.

### S 303 // SEMI-AUTOMATIC RIFLES

Pages 44 – 53

The racing pulse of the driven hunt and the heart of a SAUER. Safety, style and performance in technically perfected quality.

### S 202 // BOLT-ACTION RIFLES

Pages 8 – 23

Superior technology paired with elegance and unique versatility. The multiple facets of hunting, all combined in one rifle.

### SAUER INDIVIDUAL // ENGRAVED RIFLES

Pages 54 – 67

Unique pieces, individually crafted by masters. Inimitable values created by master gunsmiths, stockmakers and engravers.

### S 202 XT-LINE // BOLT-ACTION RIFLES

Pages 24 – 31

Frontiersman – the S 202 models with rugged polymer stocks are used wherever endurance and strength are essential.

### SAUER // ACCESSORIES

Pages 68 – 75

Ideal complements to hunting with SAUER. Attention to quality and practicality characterise our rifle and hunting accessories.

### S 202 TAKE DOWN // BOLT-ACTION RIFLES

Pages 32 – 43

The embodiment of hunting without frontiers, and the dream weapon of many friends of international hunting. SAUER has made the "Take Down" affordable.

### SAUER // MODEL OVERVIEW

Pages 76 – 87

The diversity of accomplished firearms technology at a glance: standard features, calibres, dimensions, weights and options to help you choose your rifle.

All rifles from Sauer & Sohn have always had one thing in common: they never follow ephemeral trends; they remain hunting weapons with superior quality and legendary precision.

At the same time, our modular system and the variety of models in the S 202, S 202 Take Down and S 303 series ensure that hunting weapons from SAUER are always built for the individual who uses them.

Sauer & Sohn have set another milestone on their road to the future with the relocation of hunting weapon production to the new manufacturing facilities in Isny. Now, our entire resources are dedicated to serving the hunting community.

For us, this is a motivation and commitment to continue the construction of hunting weapons that unite the best materials, latest technologies and the quality, precision and beauty so typical for SAUER in the best manner possible. One of our customers expressed this succinctly in a single sentence: "You know, you never own a SAUER, you are just taking care of it for the next generation."

On this note, I hope you will enjoy browsing through our new catalogue and that you find some interesting and stimulating ideas.

Be inspired!



Matthias Klotz, Isny im Allgäu,  
Managing Director

# SAUER: A HERITAGE OF LEGENDARY QUALITY.

1751



**FAMOUS QUALITY**  
Founded in Suhl, J. P. Sauer & Sohn dedicates from the very beginning every effort to the manufacturing of premium quality weapons. Their range embraces defensive, military and, of course, hunting weapons.

1881



**SAUER CREATES A SENSATION**  
A vision of an ideal world – a photograph showing Franz and Elisabeth Sauer and their four sons on the veranda. The SAUER side-by-side rifle is awarded a medal at the World's Fair. This provides impetus for the production of hunting weapons. Special barrel steels are developed in collaboration with Friedrich Krupp, with a formulation that is still in use today.

1951



**DOWNFALL AND A NEW START**  
Expropriated at the end of World War II, part of the Sauer family moves to West Germany. Production resumes in Eckernförde on the Baltic coast with only one product – the SAUER side-by-side shotgun.

1958



**COURAGE LEADS TO SUCCESS**  
SAUER manufactures Weatherby bolt-action repeaters under licence from the US manufacturer of the same name. This contract finally ends in 1971, after the production of almost 100,000 pieces.

**THE FIRST MAJOR ORDER**  
The first major order is for the production of 150,000 weapons. SAUER grows rapidly in the first decades.



1870

**FIGHTING THE CRISIS**  
After the end of World War I, SAUER changes to the production of typewriters and civilian firearms. The company's commitment to the hunting weapons segment sees further expansion.

1918

**THE COMPANY GROWS**  
In the meantime, J. P. Sauer & Sohn Aktiengesellschaft has 500 employees. The first new catalogue shows the self-cocking Model VIII double-barrelled shotgun and reminds customers of the 200-year heritage.



1952

**A MILESTONE IN THE HISTORY OF FIREARMS**  
SAUER launches the Model 80 repeater. Its technical innovations revolutionise gun design. Reliability, precision and a smooth-as-silk chamber action find worldwide acclaim, turning the Model 80 and later the SAUER 90 into immortal legends.



1972

1976

**CHANGE OF OWNERSHIP**

SIG Holding AG acquires a majority share of the common stock. From this point on, Sauer & Sohn revives the tradition of manufacturing handguns to become the world's leading manufacturer of handguns with their range of SIG SAUER pistols.

1993



**ULTIMATE PERFECTION**

The new SAUER 202 bolt-action rifle is presented as a further development of the S 200. Thanks to its quality, versatility and outstanding accuracy, it soon becomes a living legend.

2003



**A REVOLUTION IN FIREARM DESIGN**

The S 202 Take Down becomes the benchmark standard for hunting versatility and makes the impossible possible. For the first time ever, the Take Down principle enters affordable regions.

2006



**THE BEATING HEART OF DRIVEN HUNTS**

The S 303 semi-automatic rifle has not lost the style of a classical hunting weapon. Which explains its seamless integration into the SAUER family.

## BUILT ON EXPERIENCE: SAUER 2010

**CONTINUING SUCCESS**

The company moves to new, spacious manufacturing and office facilities on Sauerstrasse in Eckernförde.



1974

**THE NEW GENERATION**

The SAUER 200 bolt-action rifle founds a whole new generation of firearms at SAUER. Its modular construction and completely new technological concept allows effortless changing of barrels and calibres.

1984

**RETURN TO GERMAN OWNERSHIP**

In the 250th year of the company, and shortly before the anniversary celebrations, Michael Lüke and Thomas Ortmeier take over the oldest German gun manufacturer – and set the course for a bright future with new visions and a practice-oriented portfolio policy.



2000

**EVERY ONE A UNIQUE PIECE**

J.P. Sauer & Sohn founds the SAUER INDIVIDUAL custom shop for devotees of personalised, handcrafted weapons. Each piece is refined to create a unique and precious treasure.



2005



**SUCCESS IN THE SOUTH**

The law enforcement and sport sectors are separated from the hunting division. The hunting firearms division is relocated as J.P. Sauer & Sohn GmbH to a new building complex offering over 3,100 square metres of production and office space in Isny im Allgäu in the state of Baden-Württemberg.

2009



CLASSICAL MATERIALS, TIMELESS  
DESIGN AND THE LATEST FIREARMS  
TECHNOLOGY COME TOGETHER IN  
A RIFLE THAT UNITES GENERATIONS.

A few weeks before taking my hunting licence, I set out to try the handling and feel of a small selection of repeaters. You can really feel the quality of SAUER rifles. I soon decided that the SAUER 202 Forest was the piece for me for our local hunt in the Spessart with its numerous wild boar.

Matthias Simon, Frankfurt,  
hunting novice



S 202 //  
BOLT-ACTION RIFLES



01 // The safety is located on the stock wrist and in front of the trigger. Its mechanism blocks the trigger, sear and cocking piece and works completely noiselessly.

02 // Six massive lugs lock the bolt directly into the barrel. The bold handle is available in a round or swept-back version.

03 // The receiver comes in either a right- or left-handed version and is milled from a solid block of metal – steel or light-metal. The weight difference is 470 grams.

04 // The barrel is clamped to the receiver with three screws. You can easily change the barrel within the calibre category.

06 // Different barrel lengths, diameters and open sights are available.

05 // All steel parts are Ilaflon®-coated. Rain, snow, blood and even perspiration will not have any effect.

09 // Detachable single-stack magazines with capacities of two to five rounds.

11 // Detachable sling swivels.

08 // You can choose from three trigger moduls – combined, direct or match trigger.

10 // Two different fore-ends with luxury wood tip.

07 // Four different butt stocks are available.

**S 202 //**  
BOLT-ACTION RIFLES



Components engineered with absolute precision are the foundation of a functional modular system that allows a choice of different modules to create a custom-made hunting weapon to match your needs.

**01 // TWO-PART STOCK**

After removal of the front sling swivel, the fore-end is easily detached by releasing the screws with the long hexagonal key and small 90° key supplied with each weapon. The same applies to the butt stock: here, the screw is accessed by inserting the key into a small hole in the rubber butt plate. Detaching the butt stock reduces the length of transportation or allows the exchange of a high-quality walnut stock for a rugged polymer alternative.

**02 // RECEIVER**

This component, machined in one piece from solid metal, is the basic element of the SAUER 202. All other components are attached to this part. This principle guarantees consistently superior performance and versatility.



**03 // SIX LOCKING LUGS**

The bolt opens smoothly at an angle of 60° with no risk of jamming. Six lugs lock the bolt directly into the special steel barrel. Barrel and calibre changes are possible within the calibre category.



**04 // SAFETY**

The safety acts on the trigger and the cocking piece. Safety application can be seen or felt on the upper wrist and is released easily and silently directly in front of the trigger. When opening the chamber, it automatically enables the set trigger.



**05 // MAGAZINE**

The two- to five-round detachable magazine not only allows rapid reloading, it also simplifies transport in compliance with firearms regulations by avoiding any laborious disassembly.



**06 // ILAFLON®**

Ultimate rust protection is a standard feature thanks to the Ilaflon® coating of all steel parts. Ilaflon® stood up to a whole series of tests without failing – even salt-spray tests in line with official directives. The illustration shows a 48-hour test of Ilaflon® in salt water in comparison with matt blued steel and a block of rust-resistant stainless steel.



**07 // MUZZLE BRAKE**

The detachable muzzle brake permits optimum kickback control, whether with light stalking rifles or powerful high-performance calibres.





## S 202 // A CLASS OF ITS OWN

The entry-level model to the world of SAUER high-performance bolt-action rifles. Classical styling, selected materials and immediate precision in any situation confirm its leadership qualities.



Illustration shows additional features



01 // All SAUER 202 models with wooden stock are also available as a real left-handed version (receiver, bolt and butt stock).

## S 202 CLASSIC

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Steel or light-metal receiver // All steel parts are Ilaflon®-coated // Monte-Carlo-stock with cheek piece in wood category 2 // Luxury wood fore-end and pistol grip cap // Round bolt handle // 22 mini, medium and magnum calibres

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**S 202 //**  
CONFIDENT PRESENCE

Its elegance is expressed with an emphasis on understatement that sets it and its owner apart. Experts, in particular, recognise the tiny details that the lesser informed oversee, and it is these that characterise the values of a premium quality rifle.



**S 202 ELEGANCE**

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Steel or light-metal receiver // All steel parts are Ilaflon®-coated // Monte-Carlo-stock with cheek piece in wood category 4 // Luxury wood fore-end and pistol grip cap // Jewelled bolt // Swept-back bolt handle // Detachable magazine with metal base

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Illustration shows high-grade stock wood and additional features





**S 202 //**  
EASY CLIMB

Stalkers and mountain hunters particularly appreciate its two outstanding characteristics: the short barrel allows a minimal backpack size, while its reduced weight makes light work of hunting, even on the steepest mountain tracks.



Illustration shows special stock wood

**S 202 HIGHLAND**

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Light-metal receiver // All steel parts are Ilaflon®-coated // Fluted barrel and bolt // Swept-back bolt handle // Monte-Carlo-stock with cheek piece in wood category 3 // Luxury wood fore-end and pistol grip cap // Overall length 104 cm // Backpack length after removal of the butt stock 71.5 cm

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Illustration shows stock style SR/BB in high-grade stock wood

**S 202 STUTZEN ELEGANCE**

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Steel or light-metal receiver // All steel parts are Ilaflon®-coated // Monte-Carlo-stock with cheek piece in wood category 3 // Swept-back bolt handle // Backpack length 71.5 cm

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## S 202 // STRENGTH IN MOBILITY

Anyone hoping for success on a driven hunt or in a tight and narrow hide needs equipment that offers only the best in any situation.



Illustration shows high-grade stock wood and additional features



01 // The triangular yellow insert in the rear sight provides optimum eye-guidance. 02 // In combination with the illuminated red front bead, this provides contrast aiming that guarantees a perfect hit even when the break is too narrow to use a rifle scope.

## S 202 FOREST

Light-metal receiver // All steel parts are Ilaflon®-coated // 51 cm Heavy Medium barrel // High contrast sights for driven hunts // Hog back stock with Bavarian cheek piece in wood category 3 // Luxury wood fore-end and pistol grip cap // Round bolt handle // Capacity 5 + 1 rounds

**S 202 //**  
INTO THE WILD BLUE YONDER

Competitive origins – proven terrain performance:  
the Wolverine masters extremely distant targets just  
as confidently as close-up shots.



**S 202 WOLVERINE**

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Steel receiver // All steel parts are Ilaflon®-coated // 700 gram match trigger //

Ergonomic fore-end // Varmint: fluted 65 cm barrel (19 mm diameter) // Jagdmatch:

60 cm barrel (17 mm diameter) // Match: 67 cm barrel (21 mm diameter)

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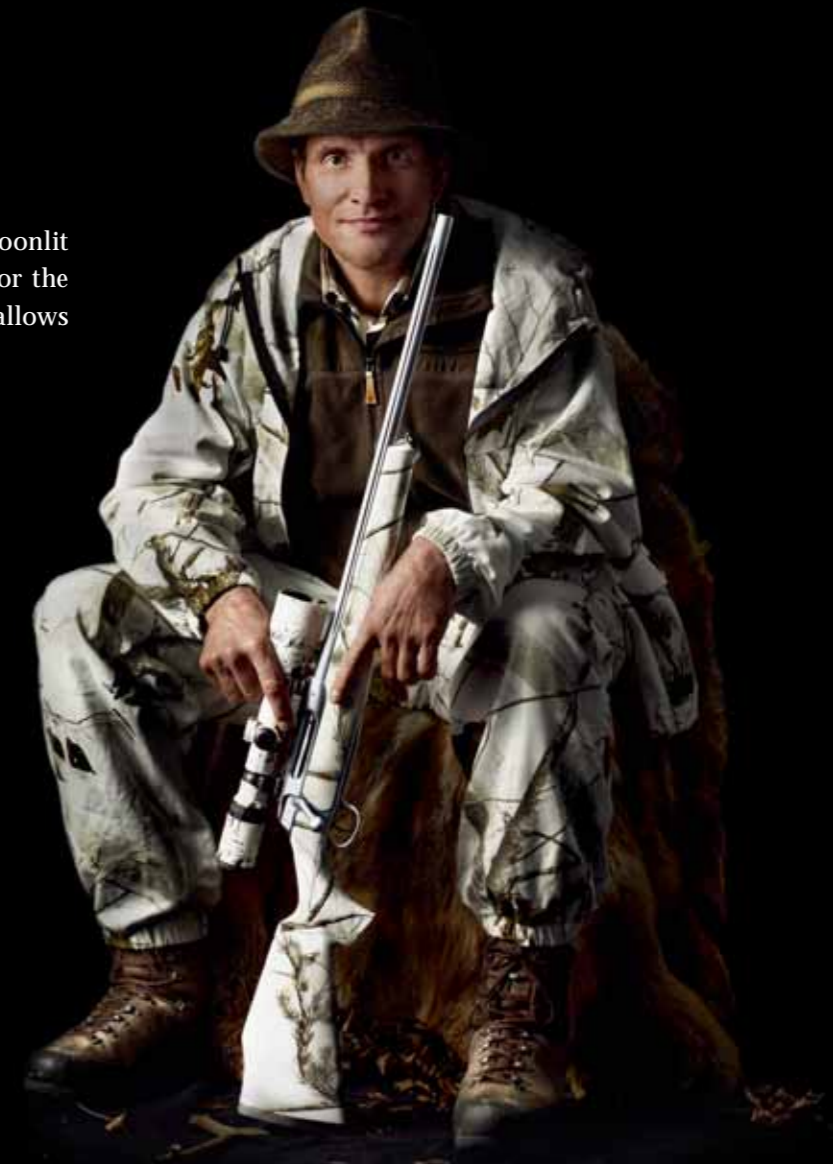
Illustration shows additional features



PERFECT RUST PROTECTION AND  
AN INDESTRUCTIBLE POLYMER STOCK  
MAKE XT-LINE MODELS THE IDEAL  
WORKHORSE FOR EXTREME HUNTING  
SITUATIONS.

**W**hen I'm not hunting the fox in his den, I love to stalk him on moonlit winter nights. The SAUER 202 Polar is, quite simply, the ideal rifle for the job. Thanks to its silent safety and soft-working bolt-action system, it allows me to set not only precise single shots but also fast repeated volleys.

Michael Mester, Hochsauerland,  
graduate in Forestry Engineering and expert  
on fox hunting and artificial dens



S 202 XT-LINE //  
BOLT-ACTION RIFLES



01 // The fibreglass-reinforced Monte-Carlo-stock without cheek piece is indestructible (only RH form).

02 // In addition to the structured grip areas, all polymer stocks also feature our new Soft Touch surface finish. This offers rubber-like grip that is warm to the touch for optimum handling and absolute resistance to abrasion.

03 // This colour variation of Ilaflon® goes by the name of Camoflon. Protection against rusting is equally efficient, but this version employs a dual-colour scheme to blur the rifle's outline more effectively – an umber grey in combination with a black droplet pattern.



04 // Interchangeable stock sets for all S 202 models (except Wolverine and Stutzen) are available in Realtree AP HD®, Realtree AP HD® Snow, Realtree AP HD® Blaze (from autumn 2010) and in black.

**S 202 XT-LINE //**  
SURVIVAL OF THE FITTEST

In the wilderness, nature knows no mercy. Both, hunter and rifle, have to prove themselves. That is time when you need unbeatable reliability.



**S 202 CLASSIC XT**

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Steel or light-metal receiver // All steel parts are Ilaflon®-coated //

Round bolt handle // Black synthetic stock with Soft Touch (only RH) //

22 mini, medium and magnum calibres

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Illustration shows additional features

**S 202 XT-LINE //**  
TOUGH COMPANIONS

Based on the Classic XT, these models will follow you through thick and thin – as an ideal tracking gun or lightweight stalking rifle.



Illustration shows additional features

**S 202 YUKON**

Steel receiver // Camoflon for ultimate rust protection // Round bolt handle // Synthetic stock (only RH) with Soft Touch and Realtree AP HD® // Barrel 56 cm (16 / 17 mm diameter – round or fluted) or 51 cm (19 mm diameter – fluted) // Medium and magnum calibres



**S 202 POLAR**

Steel receiver // Silver-Ilaflon® // Round bolt handle // Synthetic stock (only RH) with Soft Touch and Realtree AP HD® Snow // Barrels and calibres like S 202 Yukon



01 // An additional barrel sling swivel is mounted on the side of the muzzle, adjacent to the luminous red bead. 02 // Corresponding to this, there is a second sling swivel also mounted on the side of the rugged polymer stock. 03 // The MagLock magazine lock prevents inadvertent loss of the clip magazine.



**S 202 HARDWOOD**

Steel receiver // All steel parts are Ilaflon®-coated // Round bolt handle // Barrel 46 cm, overall length 97 cm // High contrast sights for driven hunts // Additional sling swivels on the side of the butt and the muzzle // SAUER MagLock magazine lock // Synthetic stock (only RH) with Soft Touch in black or Realtree AP HD® Blaze (from autumn 2010) // Capacity 5+1 rounds // Calibres: .308 Win., 8x57 IS and 9.3x62



**S 202 OUTBACK**

Light-metal receiver // All steel parts are Ilaflon®-coated // Swept-back bolt handle // Fluted barrel // Black synthetic stock with Soft Touch (only RH) // Total weight only 2.9 kilograms

Illustration shows additional features



S 202 TAKE DOWN //  
BOLT-ACTION RIFLES

DISASSEMBLY WITHOUT TOOLS, EASY CALIBRE  
CHANGE AND PERFECT REPEATABLE ACCURACY  
MAKE THE TAKE DOWN THE IDEAL SOLUTION  
FOR HUNTING VERSATILITY.

No other rifle unites the facets of my passion as completely as my SAUER 202 Take Down, because it offers the same diversity, beauty and variety as the hunt itself. Thanks to its impressive precision and consistent accuracy, it enables me to master any hunting challenge, whether shooting from raised hides, for driven game or when out for chamois in the mountains.

Dr Florian Hilsenbeck, Lohr am Main,  
is a passionate hunter of red deer and wild boar, and  
also enjoys hunting other game in the mountains



S 202 TAKE DOWN //  
BOLT-ACTION RIFLES



01 // Six lugs lock the bolt directly into the barrel. This guarantees perfect headspace after every disassembly and assembly.

02 // The steel magnum receiver is suitable for all callbres from 6.5x55 up to .458 Lott. It exists in a right- and left-handed version.

03 // The taper fit of the barrel to the receiver with a precision of three microns guarantees 100 per cent to return to zero.

04 // Also with the Take Down, Ilaflon® is our guarantee for ultimate rust protection.

07 // Detachable magazines with two to four rounds.

06 // The safety follows a proven concept: "One button – one function!" You can see or feel the indicator on the upper wrist to verify that the rifle is on "Safe". The safety releases easily and silently just in front of the trigger.

08 // After disassembly, the backpack length is only 70 centimetres. After assembly, the point of impact remains 100 per cent consistent. There is no need for test firing.

09 // There is a push button to release the fore-end. It locks with six bolts directly into a massive steel plate.

05 // Four butt stocks are available.

## S 202 TAKE DOWN // BOLT-ACTION RIFLES



01 //

Only the world's best gunsmiths possessed the ability to realise the almost mythical Take Down for a select few hunters. SAUER alone succeeded in developing this embodiment of perfect firearms technology to production maturity and achieved uncompromising precision and consistently repeatable accuracy that guarantees owners of such rifles boundless hunting flexibility.

### 01 // THE UNIVERSALIST

Hunting flexibility is in the genes of the S 202 Take Down – the options range from the elephant-stopper .458 Lott and the typical plainsgame-calibre .300 Winchester Magnum to the 9.3x62 cartridge ideal for driven game. And this always paired with optimum barrel length and barrel diameter.

### 02 // FROM MEDIUM TO MAGNUM

Based on the magnum receiver of the S 202 and massive six-lug bolt locking directly into the barrel, the Take Down permits calibre changes beyond individual calibre families – from 6.5x55 to .458 Lott.



### 03 // HALF AND HALF AT THE PRESS OF A BUTTON

The barrel is attached to the receiver by a play-free and non-wearing conical plug connection. The rifle can be disassembled without tools in a matter of seconds. And, even after reassembly, the point of impact maintains 100 per cent accuracy. Test shots are rendered unnecessary.



### 04 // A MATTER OF TASTE

The SAUER modular principle allows a multitude of combination options for the Take Down, too – for instance, the following butt stock styles: Monte-Carlo with cheek piece, hog back with Bavarian cheek piece, straight Hatari stock with German cheek piece and Monte-Carlo with adjustable comb (not illustrated).





## S 202 TAKE DOWN // ALL AROUND THE WORLD

In the Elegance, unrivalled technology and superb design fuse to create a unique entity that speaks for itself at home and in all four corners of the world.



### S 202 TAKE DOWN ELEGANCE

Steel receiver // All steel parts are Ilaflon®-coated // Monte-Carlo-stock with cheek piece in wood category 4 // Luxury wood fore-end and pistol grip cap // Jewelled bolt // Swept-back bolt handle // Detachable magazine with metal base

Illustration shows stock style SR/BB in high-grade stock wood and with additional features



## S 202 TAKE DOWN // A QUESTION OF STRENGTH

Invited to a hunt that promises a uniquely rewarding experience, it is good to know that you are perfectly prepared for every possible challenge.



### S 202 TAKE DOWN FOREST

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Steel receiver // All steel parts are Ilaflon®-coated // 51 cm Heavy Medium barrel //  
High contrast sights for driven hunts // Hog back stock with Bavarian  
cheek piece in wood category 3 // Luxury wood fore-end and pistol grip cap //  
Round bolt handle // Capacity 4+1 rounds

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Illustration shows high-grade stock wood and additional features



## S 202 TAKE DOWN // THE LAW OF THE WILD

Out in the bush, hunters can soon become the hunted.  
It is essential to define the roles from the first moment on.  
And that starts with the choice of the rifle.



**01** // Fast reloading thanks to a detachable magazine – securely held and protected against loss by MagLock. **02** // The express rear sight corresponds with the large, white twilight bead, while the rear leaf ensures a precise shot together with the fine brass bead. **03** // A simple mechanism provides the choice with a Holland & Holland folding bead.



### S 202 TAKE DOWN HATARI

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Steel receiver // All steel parts are Ilaflon®-coated // SAUER MagLock magazine lock // Express sights with one standing and one folding leaf, as well as a Holland & Holland-style fold-down front sight // Straight comb for instinctive shooting with open sights and optimum recoil control // Large fore-end for positive handling // Direct trigger // Ultimate knock down power in .458 Lott

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Illustration shows high-grade stock wood



THE BALANCE AND SPEED OF A SHOTGUN,  
A SAFETY SYSTEM AT THE CUTTING EDGE OF  
TECHNOLOGY AND THE PRECISION OF A SAUER.  
THAT'S GAME DRIVING IN A NUTSHELL.

**D**riven hunts means keeping your finger straight and exploiting opportunities when they come. There are decisive advantages in having to only aim and fire. That's why I've been using a semi-automatic rifle for four years now. And because manual cocking, extreme precision and a good-looking piece also play an important role for me, I chose the SAUER 303.

Chris Balke, Kogel,  
professional hunter in the Duchy of Lauenburg and Germany's  
only professional bloodhound handler





**S 303 //**  
SEMI-AUTOMATIC RIFLES



01 // The SCS® (Silent Cocking System) with its ergonomic button allows silent cocking and decocking. The Intra Lock® firing pin safety engages automatically if it is not 100 per cent locked.

02 // The ISI Mount® bases are directly milled into the receiver. The lowest scope mount on the market is 100 per cent solid with consistent accuracy.

03 // A receiver milled from a solid block of metal is at its foundation. All other component parts are of modular design.

04 // Six bolt lugs engage with a turn of 60 degrees directly into the barrel.

05 // High contrast sights for driven hunts.

10 // The new steel surface treatment Nitrobond-X® is the perfect protection against rust and scratching.

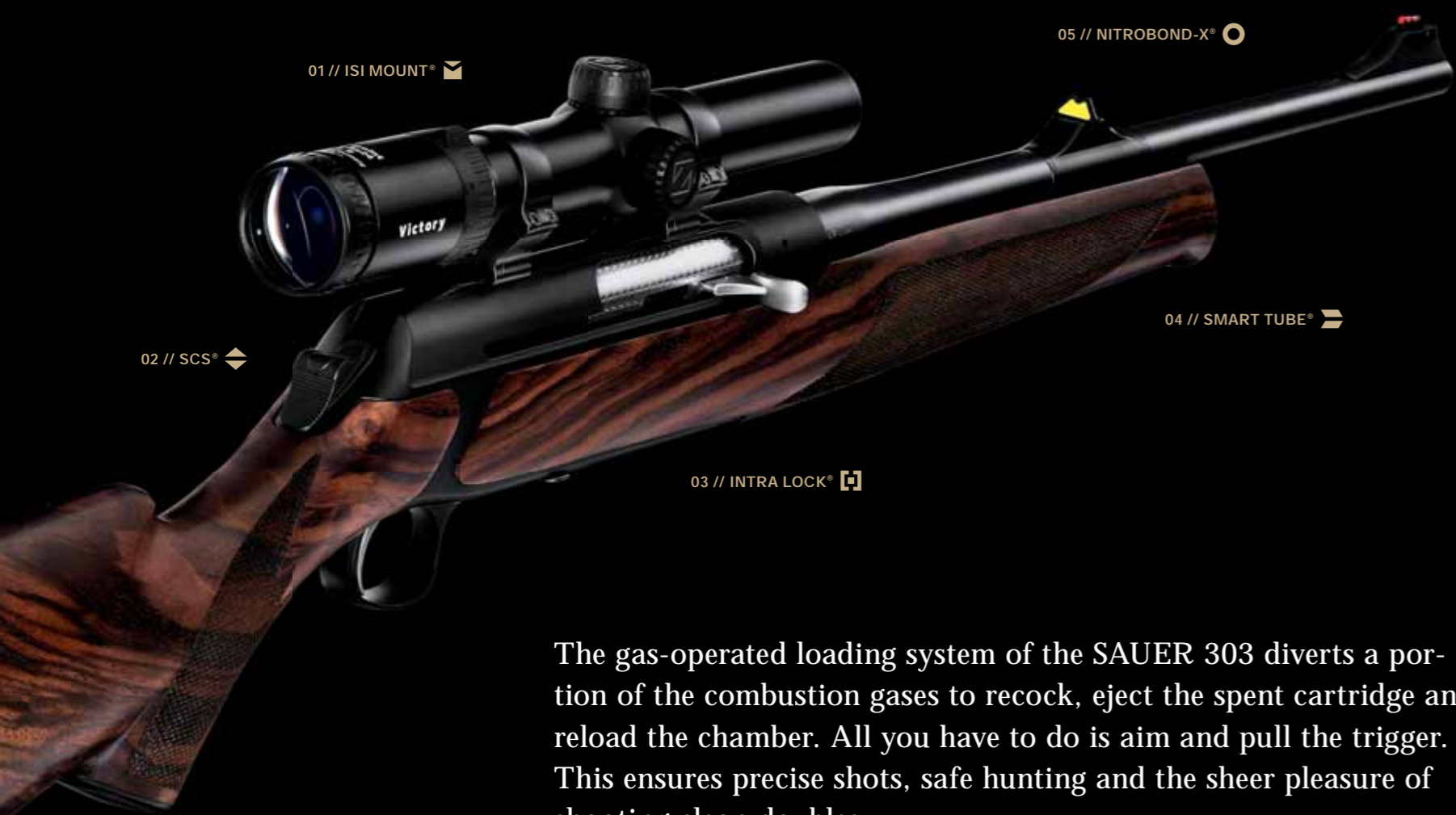
08 // Detachable magazine or hinged fixed magazine box.

09 // Gas block, bolt counterweight guide and fore-end are mounted in one. The automatic loading sequence cannot influence barrel vibrations since the front part of the barrel is fully free-floating.

07 // The direct trigger has a minimal creep and breaks at 1,300 grams.

06 // Four different butt stocks are available.

**S 303 //**  
SEMI-AUTOMATIC RIFLES



The gas-operated loading system of the SAUER 303 diverts a portion of the combustion gases to recock, eject the spent cartridge and reload the chamber. All you have to do is aim and pull the trigger. This ensures precise shots, safe hunting and the sheer pleasure of shooting clean doubles.

**01 // ISI MOUNT®**

Designed for the SAUER 303, this mount is one of the flattest rifle scope mountings currently on the market. It is rock-steady and provides consistent accuracy, as well as offering variable eye-relief adjustable by only two settings for the same point of impact.



**03 // INTRA LOCK®**

The integrated Intra Lock® firing pin lock engages automatically when the system is not completely locked.



**05 // NITROBOND-X®**

Two sophisticated plasma processes applied to exposed steel surfaces ensure uncompromising protection against snow, rain, cold and thorns.



**02 // SCS® (SILENT-COCKING-SYSTEM)**

Thanks to the manual cocking feature on the upper wrist, all manual operations may be performed with the gun in uncocked status. In this way, the S 303 is the only semi-automatic rifle on the market offering such a cutting-edge safety concept. The S 303 also sets standards with its direct-action trigger with minimum creep and a break point of 1,300 grams.



**04 // SMART TUBE®**

The Smart Tube® is gas port, counterweight guide and fore-end mount in one. This means that the reloading action has no influence on barrel whip; the forepart of the barrel is completely free to swing. This assures the S 303 the superior accuracy that only a SAUER can have.



**06 // IN SHORT**

The butt stock of the S 303 can also be detached, ensuring easy and unobtrusive travelling.





**S 303 //**  
THE LUCK OF THE MOMENT

The driven hunt is decided in seconds. When the sounder crashes across the trail, the boar stealthy tries to take the back way out or the stag pauses on the fire-break, there is no time for a rifle that is only second best.



01 // A detachable two-round magazine is standard. 02 // Optionally, there is the FM version with a hinged fixed magazine box. 03 // Optionally with the driven-hunt battue rib. 04 // The "S"-version of the Zeiss Z-Point attaches to the S 303 without any additional mounting parts.



**S 303 CLASSIC**

Light-metal receiver // Rust protection with Nitrobond-X® // Direct trigger // Detachable magazine for two rounds (five-round magazine also available) // Barrel length 51 or 56 cm // High contrast sights for driven hunts // Monte-Carlo-stock with cheek piece in wood category 2

ISI MOUNT\*  SCS\*  INTRA LOCK\*  SMART TUBE\*  NITROBOND-X\* 

Illustration shows high-grade stock wood and additional features



S 303 //  
DREAM CONDITIONS

One of those wonderful situations we have always dreamt of. A fresh blanket of untouched snow, bright sunshine, the air as clear as glass and a perfect line of fire. A picture made perfect when the game appears.



### S 303 ELEGANCE

Light-metal receiver // Rust protection with Nitrobond-X® // Direct trigger // Jewelled bolt // Detachable magazine with metal base // Barrel length 51 or 56 cm // High contrast sights for driven hunts // Monte-Carlo-stock with cheek piece in wood category 4

ISI MOUNT®  SCS®  INTRA LOCK®  SMART TUBE®  NITROBOND-X® 

Illustration shows high-grade stock wood



### S 303 INDIVIDUAL

Four different butt stocks are available // Nine stock wood categories // Finely executed hand engraving // Other custom details available upon consultation

ISI MOUNT®  SCS®  INTRA LOCK®  SMART TUBE®  NITROBOND-X® 

Illustration shows high-grade stock wood and additional features



A UNIQUELY ENGRAVED HUNTING WEAPON  
IS AN EXPRESSION OF ITS OWNER'S PASSION.  
A MASTER-CRAFTED SAUER IS LIVING PROOF  
OF A LONG HERITAGE OF TRADITIONAL  
CRAFTSMANSHIP.

The perfect combination of legendary SAUER quality and artistic craftsmanship creates pieces to last a lifetime. These range from our "Meisterwerk" shotgun, evolved from an historic original piece from the company's Suhl era, to today's individually engraved SAUER rifles, each with its own unique and unmistakable character.

Marko Frühauf, Schleusingen,  
master gunsmith and hunter

Hendrik Frühauf, St Kilian,  
master engraver and hunter





**SAUER INDIVIDUAL // ENGRAVED PIECES**



01 //

Each cut of the graver, each arabesque, each droplet of perspiration and oil combines inspiration and the traditions of master craftsmanship to create an incomparable masterpiece that can only be fashioned by human hands.

**01 / 02 / 03 // MAN-EATERS OF TSAVO**  
The writings of Colonel Patterson penned during the construction of the East African Railway tell the tale of two man-eating lions. Inspired by this story, master engraver Hendrik Frühauf created a unique engraving for the S 202 Take Down.

Further features are a Holland & Holland folding foresight with its bead replaced by a semi-precious Tsavorite and an exclusive Damascus knife from Charles Sauer with a depiction of the Tsavo bridge based on the book by Patterson.

02 / 03 //



04 //



05 //



**04 // WONDERFUL WOODS**  
All three stock styles are available in stock wood grades up to 10. Laborious hand-polishing, gloriously carved and decorated stocks or engraved pistol grip caps are only a few of the options with which weapons can be endowed with a uniquely personal style.

**05 // CELTIC WARRIOR**  
The engraving realised by Wolfgang Woizekowsky completely polarised visitors on the IWA show and simultaneously provided the initial impetus for SAUER's engravings in Celtic style.

06 / 07 //



**06 / 07 // AS YOU LIKE IT**  
One customer was deeply impressed by "Raufbold", a renowned stag from the Rominter Heide – the engraving was modelled on a painting by Professor Gerhard Löbenberg. Our customer's wish was granted when our master engraver Peter Ewald preserved "Raufbold" for posterity on his S 202.



## SAUER INDIVIDUAL // RETURN OF A LEGEND

Over 100 years ago, Sauer & Sohn created a symbol of perfection: the “Meisterwerk” shotgun. Today, the finest gunmakers bring the legend to life.



01 // This special engraving with impressive contrasts was created with inlaid gold wire in the photo-realistic bulino style based on a customer's own design.

02 // Standard engraving of the “Meisterwerk” shotgun with finest English arabesques in the traditional pre-war SAUER style.

03 // This engraving especially designed for one of our customers shows the portrait of a Labrador on the base of the bascule with asymmetrically engraved floral ornamentation in the form of dog roses, ferns and oak leaves.

Illustration shows the most elaborate special engraving

## SAUER & SOHN “MEISTERWERK” SHOTGUN

This side-lock side-by-side shotgun represents the high point of gunmaking. The original Sauer & Sohn side-lock is the only one of its kind that dares to call itself perfect: it alone is based upon the mathematical principle of the “Rule of Thales”. The collaboration between master gunsmith Marko Frühauf and master engraver Hendrik Frühauf has resulted in an incomparable side-by-side that sets the standard for the rest.

**SAUER INDIVIDUAL //**  
THE FUTURE HAS A TRADITION

The parentage of the new Sauer & Sohn Model IX, a shotgun painstakingly handcrafted with a passion for details, lies in the historic XIV and VIII shotguns from the company's Suhl era.

**SAUER & SOHN MODEL IX**

Heart of the construction is the famous "Kerner boxlock", featuring the above located, distinctive trigger bars for a smoother trigger pull. The receiver is made from forged steel. The system locks via the double underlug and the Greener action while the ejectors are Holland & Holland-type. The steel-proofed Model IX is chambered for calibre 20/76 and offers a 71 cm barrel using quarter- and half-choke. Its English stock in wood grade 7 has a handmade checkering and is hand-polished.



01 // The nitrided bascule with traditional scalloped bordering is machined from solid blanks of high-tensile forged steel.



02 // The bottom of the bascule is decorated with the old Sauer & Sohn emblem bordered by fine arabesques.



03 // Colour case hardening is a baptism in fire that creates the unique play of flame in the background, while wood, leather and steel interact in accordance with their own laws.



## SAUER INDIVIDUAL // A PERFECT COMBINATION

Following the trend set by the Model IX, there is now also a new combination gun manufactured by Sauer & Sohn.



01 // The system locks via a double underlug and Greener crossbolt. Gold threads frame the deeply embossed scalloping and animal motifs.

02 // The fine English arabesque engraving in the traditional old style of the SAUER Suhl era is complemented by small details such as engraved edging adopted from original historic pieces.

03 // Bordered by English arabesques, the right side of the nitrided bascule depicts a brace of pheasants, while the left shows a fox and its prey, a rabbit.

## SAUER & SOHN COMBINATION GUN

The ball-and-shot gun was formerly manufactured in limited numbers but was designed for anyone not prepared to forget the elegance of a side-by-side. In the case of this new piece, particular attention was paid to the details: in addition to the features of the Model IX, it also has a 60 centimetre combination barrel with an express sight and a brass foresight bead, a stock with a German cheek piece including a reproduction of the original pistol grip cap and a set trigger. Bigger side plates and interchangeable barrel sets are also available on request.

Calibres: 20/76 Magnum // 7x57 R, 7x65 R, 8x57 IRS, 9.3x74 R



SAUER INDIVIDUAL //  
ENGRAVED HUNTERS' DREAMS



**S 202**  
“Barckhausen”

One of five: It was created as part of a series of guns manufactured as a memorial to the most famous stag of the Rominter Heide. The “Ameisenhirsch” engraved here is based on a painting by Professor Gerhard Löbenberg and was shot by Forestry Superintendent Walter Frevert. Bordered with leaf ornamentation and delicate gold filigree, this piece represents a unique documentation of a historical event.

Engraving: Peter Ewald // Stock: Marko Frühauf



**S 202 TAKE DOWN**  
“Ahmed of Marsabit”

Art to the limit: This one-of-a-kind work tells the life of the most famous elephant of all time. The photo-realistic bulino engraving on gold, the phenomenal animal ornamentation and the hand-polished, made-to-measure stock are beyond compare. This hunting gun, the most elaborate ever made by Sauer & Sohn, has attracted worldwide attention and has already achieved almost legendary status.

Engraving: Hendrik Frühauf // Stock: Sven Kopatz



**S 202 TAKE DOWN**  
“Siberian Tiger”

Duel in the icy wastes: The Siberian tiger is the world’s largest big cat. However, a wild boar also taxed the skills of the monarch of the Russian steppes. This hunting scene was also engraved in expressive bulino framed by elaborate ornamentation and a gold border. Together with tiger portrait on the bolt sleeve, this created a memorial of breathtaking beauty.

Engraving: Hanns Doesel // Stock: Sven Kopatz



**S 202 TAKE DOWN**  
“Giant Grizzly”

Amazingly realistic: Two giant grizzlies take battle. The mighty beasts are framed in the finest ornamentation. Full-coverage English scrolls and gold inlays on the pistol grip cap discreetly enhance the beauty of this magnificent work of art.

Engraving: Peter Ewald // Stock: Sven Kopatz



**S 202 AVANTGARDE**  
“Grande”

Avantgarde Grande – a name embodying rifle art for the gun of today. Shapes, colours and engravings are used to perfection. The result is a hunting gun with styling that is timeless.

01 // Rich bouquet: Lovely leaf arabesques embody timeless elegance.



02 // Smartly styled: Modest arabesques on a grey-nitrided background.



03 // Classically refined: Modest oak leaves on a grey-nitrided background.



**S 202 AVANTGARDE**  
“Grande Lux”

Avantgarde Grande Lux – the combination of classic ornaments with game animals in their natural environment lead into a motif of outstanding expressiveness.

01 // Nobility in every detail: Arabesques set the mood as they frame scenes of game in its habitat.



02 // Earthly moments: Artfully engraved game motifs framed with classic oak leaves (shown as a special order with three animal figures).



ONLY QUALITY ENDURES. SAUER  
ACCESSORIES ARE BORN IN THE FIELD.  
CREATED BY HUNTERS FOR HUNTERS.

**M**y experience in recent years has shown one thing very clearly: the only things that really count when hunting are quality and practical relevance. I trust SAUER guns completely, so I also trust their accessories. I can always be certain that the hunters in the SAUER team have put everything to the acid test before it's put on the market. The equipment shown here certainly proved its worth on a driven hunt in the north of the state of Hesse.

Willi Hankel, Isny,  
active hunter and constructing engineer at J.P. Sauer & Sohn



**SAUER ACCESSORIES //**  
**QUALITY WITH A PURPOSE**

Our accessories range offers everything you could ever need for your SAUER gun, and because safety is always of the utmost priority, our collection lets you literally show your colours.



**SAUER // RIFLE SLING**

The elastic neoprene sling features a slip-proof underside and makes the rifle seem lighter // Colour: brown with SAUER logo



**SAUER // HATARI RIFLE SLING**

Classic material canvas and leather // Width of 5 cm even for the heaviest big game rifles // Slip-proof rubber inlay // Discreet SAUER logo on the leather parts // Sewn-in SAUER sling swivels, fits all S 202, S 202 TD and S 303 models



**SAUER // FIELD CASE**

The rifle can be carried on its own sling // Adjustable to three lengths from 104 to 118 cm // The large zippered pouch includes a seat cushion // Colours: green or Mossy Oak New Break-Up Orange // Material: 600 denier polyurethane



**SAUER // TOOL POCKET**

Designed for tools, a cleaning kit and other related accessories // Dimensions: 21 x 14 cm



**SAUER // SOFT RIFLE CASE**

This Cordura rifle case keeps your SAUER hunting rifle well protected at all times // Includes a separate ammunition pocket and carrying strap // Fits rifles up to 122 cm



**SAUER // SAFETY PONCHO**

Enhances visibility during driven hunts // Comfortable cut // One size fits all // Material: 100% polyester



**SAUER // KNITTED CAP**

Worn with the green pattern on the outside for camouflage or with the orange colour showing to enhance visibility on driven hunts // One size fits all // Material: 80% polyester, 20% wool



**SAUER // DAYPACK**

Accommodates everything required for a perfect hunting day // Zippered inside pockets keep things organised // The lateral sling and front pocket with two vertical zippers conceal hunting apparel and a seat cushion // Main compartment holds additional equipment and a lunch box // Large carrying straps, plus waist and chest straps enhance comfort // Colours: green or Mossy Oak New Break-Up Orange // Material: 600 denier polyurethane



## SAUER ACCESSORIES // THE CUTTING EDGE

Ready for anything: in the rain, in the dark or after placing your shot – we even have the edge when it comes to knives.



### SAUER // BELT BUCKLE

Made of brass and a tribute to the legendary SAUER rifles // The design orientates on a pre-war Sauer & Sohn pistol grip cap and was made by master engraver Hendrik Frühauf // Fits leather belts with dimensions between 1.18" and 1.5" (30 to 40 mm)



### SAUER // MOUFLON KNIFE

Small but tough enough for all kinds of work during hunting // 2.95" (7.5 cm) blade is made of original 60 HRC Sandvik steel // Hand guard made of alpaca // Handles made of mouflon horn // Saddle leather sheath // Overall length: 6.29" (16 cm)



1 //

2 //

### SAUER // WALNUT KNIVES

Two styles available: all-purpose or special design // Both knives are well balanced providing sturdy 440 stainless steel blades // Handles made of original SAUER walnut stock wood

1 // Hunting knife with 8.5 cm drop point blade // leather sheath

2 // Skinning knife with 7 cm blade and integral gut hook // leather sheath



### SAUER // STAG KNIFE

Ball-point blade made of original 60 HRC Sandvik steel is 3.93" (10 cm) long //

Ergonomic handles made of buckhorn // Matt-finished silver plates // Includes a sturdy saddle leather sheath



### SAUER // BILLBOARD

Shows the cover of an old SAUER catalogue from 1953 // Material: metal // Dimensions: 14.5 x 10 cm



### SAUER // MICROLIGHT

Small white LED // For momentary or continuous light // Dimensions: 3.5 x 2.2 cm



### SAUER // HUNTING CAP

Six-panel cap with elegant SAUER embroidery // Fir-tree green: 100% cotton // Blaze orange: 100% polyester

## SAUER ACCESSORIES // UP AND AWAY

The compact transport volume of all Sauer guns makes them an ideal choice for globetrotting hunters: the appropriate gun cases are extremely robust and elegant, while, thanks to their size, they are always one thing in particular – unobtrusive.



### SAUER // TAKE DOWN RIFLE CASE

Impact-resistant ABS shell offers sturdy protection for the S 202 Take Down // Separate compartments hold the rifle, two barrels, two bolts, two scopes up to 56 mm, a rifle sling, two magazines and a cleaning kit // Includes a sheath made of sturdy Cordura for additional protection // Three combination locks // Dimensions: 90.5 x 26 x 14.5 cm



### SAUER // SHORT CASE FOR S 202 / S 303

Made of impact-proof ABS // Precisely tailored compartments for one rifle and two scopes up to 56 mm // Protected by three combination locks // Dimensions S 202: 89.5 x 31 x 9.5 cm // S 303: 90.5 x 31.5 x 10 cm



### SAUER // GUN CASE "AVANTGARDE GRANDE LUX"

Designed to carry the S 202, S 202 TD or S 303 including one rifle scope // Material: brown leather, green felt and exclusive brass fittings // Dimensions S 202: 92 x 31 x 10.5 cm // S 202 TD: 88 x 25 x 19 cm // S 303: 88.5 x 30.5 x 10.5 cm



### SAUER // SAUER DUFFLE BAG

An elegant and spacious travelling bag that blends traditional materials with a sporty design // Features exterior zippered pocket and a separate interior pocket // Hand and shoulder strap // Dimensions: 56 x 37 x 30 cm



### SAUER // GUN CASE "HATARI"

Safari-inspired combination of canvas and oiled buffalo leather // The interior is beautifully lined and accommodates both the rifle and rifle scope, as well as additional accessories // Dimensions S 202: 91.5 x 31 x 10 cm // S 202 TD: 87.5 x 24.5 x 18.5 cm // S 303: 88 x 30 x 10.5 cm



## SAUER // MODEL OVERVIEW

### S 202 // SERIAL CONFIGURATIONS

	CLASSIC	ELEGANCE	AV. GRANDE	AV. GRANDE LUX	STUTZEN ELEGANCE	STUTZEN AV. GRANDE	STUTZEN AV. GRANDE LUX
<b>Receiver</b>	steel	steel	steel	steel	steel	steel	steel
<b>Bolt</b>	round handle (LH only flat)	flat handle jewelled bolt	flat handle jewelled bolt	flat handle jewelled bolt	flat handle jewelled bolt	flat handle jewelled bolt	flat handle jewelled bolt
<b>Receiver surface</b>	black Ilaflon®	black Ilaflon®	engraved nitrided	engraved nitrided	black Ilaflon®	engraved nitrided	engraved nitrided
<b>Engraving</b>	–	–	oak leaves, arabesques or arabesque leaves	2 animals with ara- besques or oak leaves	–	oak leaves, arabesques or arabesque leaves	2 animals with arabesques or oak leaves
<b>Barrel surface</b>	black Ilaflon®	black Ilaflon®	black Ilaflon®	black Ilaflon®	black Ilaflon®	black Ilaflon®	black Ilaflon®
<b>Barrel length Medium</b>	56 cm	60 cm	60 cm	60 cm	51 cm	51 cm	51 cm
<b>Muzzle-Ø Medium</b>	16 mm (9.3x62 = 17 mm)	16 mm (9.3x62 = 17 mm)	16 mm (9.3x62 = 17 mm)	16 mm (9.3x62 = 17 mm)	16 mm (9.3x62 = 17 mm)	16 mm (9.3x62 = 17 mm)	16 mm (9.3x62 = 17 mm)
<b>Barrel length Magnum</b>	60 cm	65 cm	65 cm	65 cm	–	–	–
<b>Muzzle-Ø Magnum</b>	16 mm	16 mm	16 mm	16 mm	–	–	–
<b>Barrel length Big Game</b>	60 cm	60 cm	60 cm	60 cm	–	–	–
<b>Muzzle-Ø Big Game</b>	19 mm (.458 Lott = 22 mm)	19 mm (.458 Lott = 22 mm)	19 mm (.458 Lott = 22 mm)	19 mm (.458 Lott = 22 mm)	–	–	–
<b>Sights</b>	rear and front sight	rear and front sight	rear and front sight	rear and front sight	rear and front sight	rear and front sight	rear and front sight
<b>Trigger</b>	set trigger, matt black	set trigger, matt black	set trigger, matt black	set trigger, matt black	set trigger, matt black	set trigger, matt black	set trigger, matt black
<b>Butt stock</b>	MC with cheek piece, luxury wood grip cap	MC with cheek piece, luxury wood grip cap	MC with cheek piece, luxury wood grip cap	MC with cheek piece, luxury wood grip cap	MC with cheek piece, luxury wood grip cap	MC with cheek piece, luxury wood grip cap	MC with cheek piece, luxury wood grip cap
<b>Fore-end</b>	schnabel, with luxury wood tip; Big Game = straight fore-end	schnabel, with luxury wood tip; Big Game = straight fore-end	schnabel, with luxury wood tip; Big Game = straight fore-end	schnabel, with luxury wood tip; Big Game = straight fore-end	Stutzen	Stutzen	Stutzen
<b>Stock material</b>	walnut grade 2	walnut grade 4	walnut grade 5	walnut grade 6	walnut grade 3	walnut grade 3	walnut grade 3
<b>Capacity Medium</b>	3	3	3	3	3	3	3
<b>Capacity Magnum</b>	2	2	2	2	–	–	–
<b>Capacity Big Game</b>	2	2	2	2	–	–	–
<b>Magazine floor plate</b>	synthetic, black	metal, matt black	metal, silver	metal, silver	metal, matt black	metal, silver	metal, silver

10 mm = 1 cm = 0.3937 inch    1,000 g = 1 kg = 2.2046 lbs

● = serial configurations    ○ = optional    – = not available

OUTBACK	CLASSIC XT	YUKON	POLAR	FOREST	HIGHLAND	HARDWOOD	WOLVERINE
aluminium	steel	steel	steel	aluminium	aluminium	steel	steel
flat handle	round handle	round handle	round handle	round handle (LH only flat)	flat handle, fluted (only RH)	round handle	round handle (LH only flat)
matt anodised	black Ilaflon®	Camoflon	silver Ilaflon®	matt anodised	matt anodised	black Ilaflon®	black Ilaflon®
–	–	–	–	–	–	–	–
black Ilaflon®	black Ilaflon®	Camoflon	silver Ilaflon®	black Ilaflon®	black Ilaflon®	black Ilaflon®	black Ilaflon®
56 cm, fluted	56 cm	56 cm round or fluted/ 51 cm fluted	56 round or fluted/ 51 cm fluted	51 cm	51 cm, fluted	46 cm, sling swivel left of muzzle	60 cm (Jagdmatch), 65 cm fluted (Varmint), 67 cm (Match)
16 mm (9.3x62 = 17 mm)	16 mm (9.3x62 = 17 mm)	16 or 17/19 mm	16 or 17/19 mm	19 mm	16 mm	16 mm (9.3x62 = 17 mm)	17 mm (Jagdmatch), 19 mm fluted (Varmint), 21 mm (Match)
–	60 cm	60 cm round or fluted	60 cm round or fluted	–	–	–	67 cm (only Match)
–	16 mm	16 mm	16 mm	–	–	–	21 mm (only Match)
–	60 cm	60 cm (round)	60 cm (round)	–	–	–	–
–	19 mm (.458 Lott = 22 mm)	19 mm	19 mm	–	–	–	–
rear and front sight	rear and front sight	–	–	Forest sights	rear and front sight	Forest sights	–
set trigger, matt black	set trigger, matt black	set trigger, matt black	set trigger, matt black	set trigger, matt black	set trigger, matt black	direct trigger, matt black	match, matt black
Monte-Carlo w/o cheek piece (RH)	Monte-Carlo w/o cheek piece (RH)	Monte-Carlo w/o cheek piece (RH)	Monte-Carlo w/o cheek piece (RH)	hog back, Bav. c-p, lux. wood grip cap	MC with cheek piece, lux. wood grip cap	MC w/o cheek piece (RH), 2nd sling swivel on left side	MC with adjustable comb
schnabel	schnabel	schnabel	schnabel	straight Forest fore- end, luxury wood tip	schnabel, luxury wood tip	schnabel	semi-match
synthetic with Soft Touch	synthetic with Soft Touch	synthetic with Soft Touch and Realtree AP HD®	synthetic with Soft Touch and Realtree AP HD® Snow	walnut grade 3	walnut grade 3	synthetic with Soft Touch	walnut grade 2
3	3	3	3	5	3	5, mag. safety MagLock	3
–	2	2	2	–	–	–	2
–	2	2	2	–	–	–	–
synthetic, black	synthetic, black	metal, Camoflon	metal, silver Ilaflon®	synthetic, black	synthetic, black	synthetic, black	synthetic, black

Note: actual products may differ from the illustrations in the catalogue.  
J.P. Sauer & Sohn reserves the right to make any necessary technical modifications to the weapons.

# SAUER // MODEL OVERVIEW

## S 202 // CALIBRES

	CLASSIC/ ELEGANCE	AV. GRANDE / AV. GRANDE LUX	STUTZEN ELEGANCE	STUTZEN AV. GRANDE/AV. GRANDE LUX	OUTBACK	CLASSIC XT	YUKON/ POLAR	FOREST	HIGHLAND	HARDWOOD	WOLVERINE
.222 Rem.	●	●	●	●	●	●	-	-	●	-	● (only Varmint)
.223 Rem.	●	●	●	●	●	●	-	-	●	-	● (only Varmint)
.22-250 Rem.	●	●	●	●	●	●	-	-	-	-	● (only Varmint)
.243 Win.	●	●	●	●	●	●	-	-	●	-	● (only Varmint)
6.5x55	●	●	-	-	●	●	-	-	-	-	● (only Jagdmatch and Match)
6.5x57	●	●	●	●	●	●	-	-	●	-	-
.25-06 Rem.	●	●	-	-	●	●	-	-	-	-	● (only Varmint)
.270 Win.	●	●	●	●	●	●	●	●	●	-	-
7x64	●	●	●	●	●	●	●	●	●	-	-
.308 Win.	●	●	●	●	●	●	●	●	●	●	● (only Jagdmatch and Match)
.30-06	●	●	●	●	●	●	●	●	●	-	-
8x57IS	●	●	●	●	●	●	●	●	●	●	-
9.3x62	●	●	●	●	●	●	●	●	-	●	-
6.5x68	●	●	-	-	-	●	-	-	-	-	-
.270 Wby. Mag.	●	●	-	-	-	●	-	-	-	-	-
7 mm Rem. Mag.	●	●	-	-	-	●	●	-	-	-	-
.300 Win. Mag.	●	●	-	-	-	●	●	-	-	-	● (only Match)
.300 Wby. Mag.	●	●	-	-	-	●	-	-	-	-	-
8x68S	●	●	-	-	-	●	●	-	-	-	-
.375 H & H Mag.	●	●	-	-	-	●	●	-	-	-	-
.416 Rem. Mag.	●	●	-	-	-	●	-	-	-	-	-
.458 Lott	●	●	-	-	-	●	-	-	-	-	-

● = serial configurations    ○ = optional    - = not available

## S 202 // BARREL VARIETY

MEDIUM-CALIBRES	.222 REM.	.223 REM.	.22-250 REM.	.243 WIN.	6.5x55	6.5x57	.25-06 REM.	7x64	.270 WIN.	.308 WIN.	.30-06	8x57IS	9.3x62
<b>60/56 cm Medium</b> (Ø 16 mm)	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>51 cm Medium</b> (Ø 16 mm)	●	●	-	●	-	●	-	●	●	●	●	●	●
<b>60/56 cm Heavy Medium</b> (Ø 19 mm)	-	-	-	-	●	●	●	●	●	●	●	●	●
<b>51 cm Heavy Medium</b> (Ø 19 mm)	-	-	-	-	-	●	-	●	●	●	●	●	●
MAGNUM-CALIBRES	6.5x68	.270 WBY. MAG.	7 MM REM. MAG.	.300 WIN. MAG.	.300 WBY. MAG.	8x68S	.375 H&H MAG.	.416 REM. MAG.	.458 LOTT				
<b>65/60 cm Magnum</b> (Ø 16 mm)	●	●	●	●	●	●	-	-	-				
<b>65/60 cm Heavy Magnum</b> (Ø 19 mm)	●	●	●	●	●	●	-	-	-				
<b>60 cm Big Game</b> (Ø 19 mm)	-	-	-	-	-	-	●	●	-				
<b>60 cm Hatari</b> (Ø 19 mm)	-	-	-	-	-	-	●	●	-				
<b>60 cm Hatari</b> (Ø 22 mm)	-	-	-	-	-	-	-	-	●				

Note: Heavy Medium- and Heavy Magnum-barrel diameter only with straight fore-end "Forest/Hatari".

10 mm = 1 cm = 0.3937 inch    1,000 g = 1 kg = 2.2046 lbs

## S 202 // BARRELS

	CLASSIC	ELEGANCE	AV. GRANDE/ AV. GRANDE LUX	STUTZEN ELEGANCE	ST. AV. GRANDE/ ST. AV. GRANDE LUX	OUTBACK	CLASSIC XT	YUKON/ POLAR	FOREST	HIGHLAND	HARDWOOD	WOLVERINE
<b>Fluted barrel with iron sights</b> (not .375 H & H to .458 Lott)	○	○	○	-	-	●	○	-	○	●	-	-
<b>Fluted barrel</b> (w/o iron sights; not .375 to .458)	○	○	○	-	-	○	○	○	-	○	-	● (only Varmint)
<b>SAUER muzzle brake (detachable)</b> (not for fluted barrel with sights and barrel with express sights)	○	○	○	-	-	-	○	-	○	-	-	○ (only Jagdmat.)

● = serial configurations    ○ = optional    - = not available



# SAUER // MODEL OVERVIEW

## S 202 // OPTIONS

RECEIVER	CLASSIC	ELEGANCE	AV. GRAN. / AV. GRAN. LUX	STUTZEN ELEGANCE	ST. AV. GRAN. / ST. AV. GRAN. LUX	OUTBACK	CLASSIC XT	YUKON / POLAR	FOREST	HIGHLAND	HARDWOOD	WOLVERINE
<b>Aluminium receiver</b> (not for .375 to .458)	○	○	○ (not with gold)	○	○ (not with gold)	●	○	-	●	●	○	-
<b>Steel receiver</b>	●	●	●	●	●	○	●	●	○	○	●	●
<b>Round bolt handle</b>	● (LH flat)	○	○	○	○	○	●	●	● (LH flat)	○	●	● (LH flat)
<b>Flat bolt handle</b>	○	●	●	●	●	●	○	-	○	●	○	○
<b>Jewelling on bolt</b>	○	●	●	●	●	○	○	○	○	-	○	○
<b>Left-handed version</b> (only with flat handle)	○	○	○	○	○	-	-	-	○	○	-	○
<b>SAUER magazine safety MagLock</b>	○	○	○	○	○	○	○	○	○	○	●	○
<b>STOCK</b>												
<b>Left-handed stock</b>	○	○	○	○	○	-	-	-	○	○	-	○
<b>Hog back with Bavarian cheek piece</b>	○	○	○	○	○	-	-	-	●	○	-	-
<b>Straight Hatari butt stock with German cheek piece</b>	○ (+ grade 3)	○	○	○	○	-	-	-	○	○	-	-
<b>Monte-Carlo with adjust. comb</b> (only wood grade 2)	○	-	-	-	-	-	-	-	-	-	-	●
<b>Straight fore-end Forest / Hatari</b>	○	○	○	-	-	-	-	-	●	○	-	-
<b>Extra synthetic stock (RH) black</b>	-	-	-	-	-	●	●	○	-	-	●	-
<b>Extra synthetic stock (RH) Realtree AP HD®</b>	-	-	-	-	-	○	○	● (Yukon)	-	-	○	-
<b>Extra synthetic stock (RH) Realtree AP HD® Snow</b>	-	-	-	-	-	○	○	● (Polar)	-	-	○	-
<b>Extra synthetic stock (RH) Realtree AP HD® Blaze</b> (from autumn 2010)	-	-	-	-	-	○	○	○	-	-	○	-
<b>Kick-Stop</b> (not synth. stock and MC with adjust. comb)	○	○	○	○	○	-	-	-	○	○	-	-

Note: All synthetic stocks can be ordered as an extra pair (not for Stutzen and Wolverine).

SIGHTS	CLASSIC	ELEGANCE	AV. GRAN. / AV. GRAN. LUX	STUTZEN ELEGANCE	ST. AV. GRAN. / ST. AV. GRAN. LUX	OUTBACK	CLASSIC XT	YUKON / POLAR	FOREST	HIGHLAND	HARDWOOD	WOLVERINE
<b>Without iron sights</b>	○	○	○	○	○	○	○	●	-	○	-	●
<b>Forest sights</b>	○	○	○	○	○	○	○	-	●	○	●	-
<b>Hatari express sights</b> (only for Big Game, Heavy Medium and Heavy Magnum)	○	○	○	-	-	-	○	-	-	-	-	-
<b>TRIGGER</b>												
<b>Direct trigger</b>	○	○	○	○	○	○	○	○	○	○	●	○
<b>Set trigger</b>	●	●	●	●	●	●	●	●	●	●	○	○
<b>Match trigger</b>	○	○	○	○	○	○	○	○	○	○	-	●
<b>Gilded trigger</b> (not for match trigger)	-	○	●	○	●	-	-	-	○	○	-	-

● = serial configurations   ○ = optional   - = not available

## S 202 // BARREL LENGTH / OVERALL LENGTH / WEIGHT

	BARREL LENGTH [mm]			OVERALL LENGTH [mm]			WEIGHT [g]		
	Medium	Magnum	Big Game	Medium	Magnum	Big Game	Medium	Magnum	Big Game
<b>Classic, Elegance, Av. Grande, Av. Grande Lux</b>	600	650	600	1,130	1,185	1,135	3,500	3,700	3,800
	560	600		1,090	1,135		3,400	3,600	
	510			1,040			3,300		
<b>Stutzen Elegance</b>	510	-	-	1,040	-	-	3,400	-	-
<b>Classic XT</b>	600	650	600	1,115	1,170	1,120	3,500	3,700	3,800
	560	600		1,075	1,120		3,400	3,600	
	510			1,025			3,300		
<b>Yukon / Polar</b>	560	600	600	1,075	1,120	1,120	3,500/3,370	3,700	3,800
	510			1,025			3,580		
<b>Outback</b>	560	-	-	1,075	-	-	2,900	-	-
<b>Forest</b>	510	-	-	1,040	-	-	3,300	-	-
<b>Highland</b>	510	-	-	1,040	-	-	2,700	-	-
<b>Hardwood</b>	460	-	-	975	-	-	3,200	-	-
<b>Wolverine Varmint, Jagdmatch, Match</b>	650	670	-	1,180	1,205	-	3,700	3,900	-
	600			1,130			3,600		
	670			1,200			3,800		

10 mm = 1 cm = 0.3937 inch   1,000 g = 1 kg = 2.2046 lbs

## SAUER // MODEL OVERVIEW

### S 202 TAKE DOWN // SERIAL CONFIGURATIONS

	CLASSIC	ELEGANCE	AV. GRANDE	AV. GRANDE LUX	FOREST	HATARI
<b>Receiver</b>	steel	steel	steel	steel	steel	steel
<b>Bolt</b>	round handle (LH only flat)	flat handle, jewelled bolt	flat handle, jewelled bolt	flat handle, jewelled bolt	round handle (LH only flat)	round handle (LH only flat)
<b>Receiver surface</b>	black Ilaflon®	black Ilaflon®	engraved nitrided	engraved nitrided	black Ilaflon®	black Ilaflon®
<b>Engraving</b>	-	-	oak leaves, arabesques or arabesque leaves	2 animals with arabesques or oak leaves	-	-
<b>Barrel surface</b>	black Ilaflon®	black Ilaflon®	black Ilaflon®	black Ilaflon®	black Ilaflon®	black Ilaflon®
<b>Barrel length Medium</b>	56 cm	60 cm	60 cm	60 cm	51 cm	-
<b>Muzzle-Ø Medium</b>	16 mm (9.3x62 = 17 mm)	16 mm (9.3x62 = 17 mm)	16 mm (9.3x62 = 17 mm)	16 mm (9.3x62 = 17 mm)	19 mm	-
<b>Barrel length Magnum</b>	60 cm	65 cm	65 cm	65 cm	-	-
<b>Muzzle-Ø Magnum</b>	16 mm	16 mm	16 mm	16 mm	-	-
<b>Barrel length Big Game</b>	60 cm	60 cm	60 cm	60 cm	-	60 cm
<b>Muzzle-Ø Big Game</b>	19 mm (.458 Lott = 22 mm)	19 mm (.458 Lott = 22 mm)	19 mm (.458 Lott = 22 mm)	19 mm (.458 Lott = 22 mm)	-	19 mm (.458 Lott = 22 mm)
<b>Sights</b>	rear and front sight	rear and front sight	rear and front sight	rear and front sight	Forest sights	express rear sight with H & H front sight
<b>Trigger</b>	set trigger, matt black	set trigger, matt black	set trigger, matt black	set trigger, matt black	set trigger, matt black	direct, matt black
<b>Butt stock</b>	MC with cheek piece, luxury wood grip cap	MC with cheek piece, luxury wood grip cap	MC with cheek piece, luxury wood grip cap	MC with cheek piece, luxury wood grip cap	hog back, Bav. cheek piece, luxury wood grip cap	straight Hatari-stock with German cheek piece, steel grip cap
<b>Fore-end</b>	schnabel, luxury wood tip	schnabel, luxury wood tip	schnabel, luxury wood tip	schnabel, luxury wood tip	straight Forest fore-end, luxury wood tip	straight Hatari fore-end, luxury wood tip
<b>Stock wood</b>	wood grade 2	wood grade 4	wood grade 5	wood grade 6	wood grade 3	wood grade 3
<b>Capacity Medium</b>	3	3	3	3	4	-
<b>Capacity Magnum</b>	2	2	2	2	-	-
<b>Capacity Big Game</b>	2	2	2	2	-	4, magazine safety MagLock
<b>Magazine floor plate</b>	synthetic, black	metal, matt black	metal, silver	metal, silver	synthetic, black	synthetic, black

10 mm = 1 cm = 0.3937 inch    1,000 g = 1 kg = 2.2046 lbs

● = serial configurations    ○ = optional    - = not available

### S 202 TAKE DOWN // CALIBRES

	CLASSIC/ ELEGANCE	AV. GRANDE/ AV. GRANDE LUX	FOREST	HATARI		CLASSIC/ ELEGANCE	AV. GRANDE/ AV. GRANDE LUX	FOREST	HATARI
<b>.25-06 Rem.</b>	●	●	-	-	<b>.270 Wby. Mag.</b>	●	●	-	-
<b>6.5x55</b>	●	●	-	-	<b>7 mm Rem. Mag.</b>	●	●	-	-
<b>.270 Win.</b>	●	●	●	-	<b>.300 Win. Mag.</b>	●	●	-	-
<b>7x64</b>	●	●	●	-	<b>.300 Wby. Mag.</b>	●	●	-	-
<b>.30-06</b>	●	●	●	-	<b>8x68S</b>	●	●	-	-
<b>8x57IS</b>	●	●	●	-	<b>.375 H &amp; H Mag.</b>	●	●	-	●
<b>9.3x62</b>	●	●	●	-	<b>.416 Rem. Mag.</b>	●	●	-	●
<b>6.5x68</b>	●	●	-	-	<b>.458 Lott</b>	●	●	-	●

Note: In every S 202 Take Down you can use a spare barrel with Standard- and Heavy Medium-diameter without changing the fore-end.

### S 202 TAKE DOWN // BARRELS

	MEDIUM-CALIBRES	.25-06 REM.	6.5x55 to 9.3x62	MAGNUM-CALIBRES	6.5x68	.270 WBY. MAG. to 8x68S	.375 H&H MAG.	.416 REM. MAG.	.458 LOTT
<b>60 cm Medium (Ø 16 mm)</b>	●	●		<b>65 cm Magnum (Ø 16 mm)</b>	●	●	-	-	-
<b>56 cm Medium (Ø 16 mm)</b>	●	●		<b>60 cm Magnum (Ø 16 mm)</b>	●	●	-	-	-
<b>51 cm Medium (Ø 16 mm)</b>	-	-		<b>65 cm Heavy Magnum (Ø 19 mm)</b>	●	●	-	-	-
<b>60 cm Heavy Medium (Ø 19 mm)</b>	●	●		<b>60 cm Heavy Magnum (Ø 19 mm)</b>	●	●	-	-	-
<b>56 cm Heavy Medium (Ø 19 mm)</b>	●	●		<b>60 cm Big Game (Ø 19 mm)</b>	-	-	●	●	-
<b>51 cm Heavy Medium (Ø 19 mm)</b>	-	-		<b>60 cm Hatari (Ø 19 mm)</b>	●	●	●	●	-
				<b>60 cm Hatari (Ø 22 mm)</b>	-	-	-	-	●

Note: Medium 9.3x62 = 17 mm muzzle-Ø

### S 202 TAKE DOWN // BARREL LENGTH / OVERALL LENGTH / WEIGHT

	BARREL LENGTH [mm]			OVERALL LENGTH [mm]			WEIGHT [g]		
	Medium	Magnum	Big Game	Medium	Magnum	Big Game	Medium	Magnum	Big Game
<b>Classic, Elegance, Avantgarde Grande, Avantgarde Grande Lux</b>	600	650	600	1,135	1,185	1,135	3,900	3,900	4,100
	560	600		1,095	1,135		3,800	3,800	
	510			1,045			3,700		
<b>Forest</b>	510	600	600	1,045	1,135	1,135	3,900	4,100	4,100
<b>Hatari (.458 Lott)</b>	600	650	600	1,140	1,190	1,140	-	-	4,300 4,400



## SAUER // MODEL OVERVIEW

### S 202 TAKE DOWN // BARRELS

	CLASSIC	ELEGANCE	AVANTGARDE GRANDE	AV. GRANDE LUX	FOREST	HATARI
<b>Fluted barrel with iron sights</b> (not .375 H&H to .458 Lott)	○	○	○	○	○	-
<b>Fluted barrel</b> (w/o iron sights; not .375 to .458)	○	○	○	○	-	-
<b>SAUER muzzle brake (detachable)</b> (not for fluted barrel with sights and barrel with express sights)	○	○	○	○	○	-
<b>60 cm Medium</b> (Ø 16 mm, 9.3x62 = 17 mm)	○	●	●	●	-	-
<b>56 cm Medium</b> (Ø 16 mm, 9.3x62 = 17 mm)	●	○	○	○	-	-
<b>51 cm Medium</b> (Ø 16 mm, 9.3x62 = 17 mm); not for 6.5x55 and .25-06	○	○	○	○	-	-
<b>60/56 cm Heavy Medium</b> (Ø 19 mm)	○	○	○	○	○	-
<b>51 cm Heavy Medium</b> (Ø 19 mm); not for 6.5x55 and .25-06	○	○	○	○	●	-
<b>65 cm Magnum</b> (Ø 16 mm)	○	●	●	●	-	-
<b>60 cm Magnum</b> (Ø 16 mm)	●	○	○	○	-	-
<b>65/60 cm Heavy Magnum</b> (Ø 19 mm)	○	○	○	○	-	-
<b>60 cm Big Game</b> (Ø 19 mm - .375 H&H, .416 Rem.)	●	●	●	●	-	-
<b>60 cm Hatari</b> (Ø 19 mm - .375 and .416 with express sights)	○	○	○	○	-	●
<b>60 cm Hatari</b> (Ø 22 mm - only .458 Lott with express sights)	○	○	○	○	-	●

10 mm = 1 cm = 0.3937 inch    1,000 g = 1 kg = 2.2046 lbs

● = serial configurations    ○ = optional    - = not available

### S 202 TAKE DOWN // OPTIONS

RECEIVER	CLASSIC	ELEGANCE	AVANTGARDE GRANDE	AV. GRANDE LUX	FOREST	HATARI
<b>Round bolt handle</b>	● (LH flat)	○	○	○	● (LH flat)	● (LH flat)
<b>Flat bolt handle</b>	○	●	●	●	○	○
<b>Left-handed version</b> (only with flat handle)	○	○	○	○	○	○
<b>Jewelling on bolt</b>	○	●	●	●	○	●
<b>SAUER magazine safety MagLock</b>	○	○	○	○	○	●
<b>TRIGGER</b>						
<b>Direct trigger</b>	○	○	○	○	○	●
<b>Set trigger</b>	●	●	●	●	●	○
<b>Match trigger</b>	○	○	○	○	○	-
<b>Gilded trigger</b> (not for match trigger)	-	○	●	●	○	○
<b>SIGHTS</b>						
<b>Without iron sights</b>	○	○	○	○	-	-
<b>Forest sights</b>	○	○	○	○	●	-
<b>Hatari express sights</b> (only Big Game and Heavy diameter)	○	○	○	○	○	●
<b>STOCK</b>						
<b>Hog back with Bavarian cheek piece</b>	○	○	○	○	●	○
<b>Straight Hatari butt stock, German ch-piece</b>	○ (+ grade 3)	○	○	○	○	●
<b>Left-handed stock</b>	○	○	○	○	○	○
<b>Monte-Carlo with adjustable comb</b> (only wood grade 2)	○	-	-	-	-	-
<b>Straight fore-end Forest/Hatari</b>	○	○	○	○	●	●
<b>Kick Stop (incl. mounting);</b> (not for butt stock with adjust. comb)	○	○	○	○	○	○

● = serial configurations    ○ = optional    - = not available

## SAUER // MODEL OVERVIEW

### S303 // SERIAL CONFIGURATIONS

	CLASSIC	ELEGANCE
Receiver	Aluminium	Aluminium
Bolt	polished	polished, jewelled
Receiver surface	matt, anodised	matt, anodised
Engraving	–	–
Barrel surface	Nitrobond-X®	Nitrobond-X®
Barrel length	51 cm/56 cm	51 cm/56 cm
Muzzle-Ø	17 mm	17 mm
Sights	driven hunt sight, adjust. signal front sight	driven hunt sight, adjust. signal front sight
Trigger	direct	direct
Butt stock	Monte-Carlo with cheek piece	Monte-Carlo with cheek piece
Fore-end	schnabel	schnabel
Stock wood	wood grade 2	wood grade 4
Capacity Medium	2	2
Capacity Magnum	2	2
Magazine floor plate	synthetic, black	metal, matt black

Calibres: 7x64, .30-06, 8x57IS, 9.3x62, .300 Win. Mag.

### S303 // BARREL LENGTH / OVERALL LENGTH / WEIGHT

	BARREL LENGTH [mm]		OVERALL LENGTH [mm]		WEIGHT [g]	
	Medium	Magnum	Medium	Magnum	Medium	Magnum
Classic, Elegance	510	510	1,080	1,080	3,250	3,250
	560	560	1,130	1,130	3,350	3,350

10 mm = 1 cm = 0.3937 inch 1,000 g = 1 kg = 2.2046 lbs

### S303 // OPTIONS

TRIGGER	CLASSIC	ELEGANCE
Gilded trigger	–	○
<b>SIGHTS</b>		
Driven-hunt battue rib	○	○
<b>STOCK</b>		
Hog back stock with Bavarian cheek piece	○	○
Straight Hatari stock with German cheek piece	○ (+ grade 3)	○
Monte-Carlo with adjustable comb (only wood grade 2)	○	–
Left-handed stock	○	○

● = serial configurations ○ = optional – = not available

### S202 / S202 TD / S303 // WOOD GRADES

	CLASSIC	FOREST, HIGHLAND, HATARI	ELEGANCE	AVANTGARDE GRANDE	AVANTGARDE GRANDE LUX	STUTZEN ELEGANCE	STUTZEN AV. GRANDE	STUTZEN AV. GRANDE LUX
Wood grade 2	●	–	–	–	–	–	–	–
Wood grade 3	○	●	–	–	–	●	●	●
Wood grade 4	–	○	●	–	–	–	–	–
Wood grade 5	–	○	○	●	–	–	–	–
Wood grade 6	–	○	○	○	●	–	–	–
Wood grade 7	–	○	○	○	○	–	–	–
Wood grade 8	–	○	○	○	○	–	–	–
Wood grade 9	–	○	○	○	○	–	–	–
Wood grade 10	–	○	○	○	○	–	–	–

● = serial configurations ○ = optional – = not available

	MONTE-CARLO WITH CHEEK PIECE	HOG BACK WITH BAVARIAN CHEEK PIECE	STRAIGHT HATARI WITH GERMAN CHEEK PIECE		MONTE-CARLO WITH CHEEK PIECE	HOG BACK WITH BAVARIAN CHEEK PIECE	STRAIGHT HATARI WITH GERMAN CHEEK PIECE
Wood grade 2			–	Wood grade 7			
Wood grade 3				Wood grade 8			
Wood grade 4				Wood grade 9			
Wood grade 5				Wood grade 10			
Wood grade 6				Length of pull	370 mm	370 mm	375 mm
Length of pull	370 mm	370 mm	375 mm				10 mm = 1 cm = 0.3937 inch

Note: actual products may differ from the illustrations in the catalogue.  
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- 416 Rem Mag
- 416 Rigby
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- 450 Rigby Rimless
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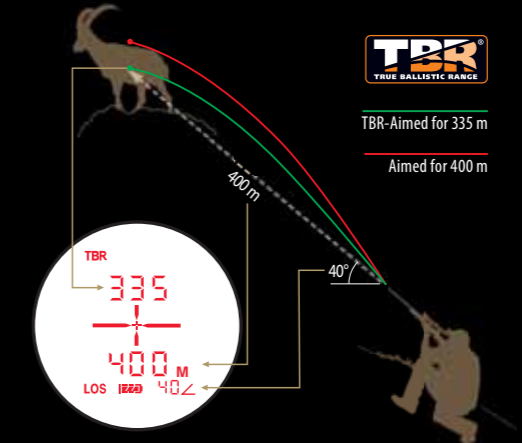
## STEP 1: CHOOSE THE GAME



Switch/Power  
7/12x32  
10/17x42  
  
Shown  
10/17x42  
Limited  
Edition  
Black



## STEP 2: CALCULATE THE DISTANCE



RX-1000 TBR  
and .30-06  
in comparison

## STEP 3: PLACE THE SHOT



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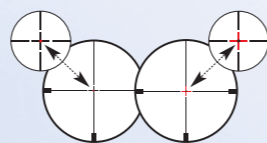
(M) 1,1–4x24T\*, (M) 1,5–6x42T\*, (M) 2,5–10x42T\*, (M) 2,5–10x50T\*, (M) 3–12x56T\*



Victory Varipoint M 3–12x56T\*

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Reticle V69

### Victory Diavari

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#### Available Diavari models:

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Victory Diavari M 3–12x56T\*

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#### Available Victory FL Diavari models:

4–16x50T\* FL, 6–24x56T\* FL, 6–24x72T\* FL



Victory FL Diavari 4–16x50T\*

## Measure Accurately with Ultimate Clarity

### Victory Diarange

The Victory Diarange combines the excellence of a high-performance riflescope with the innovative technology of a laser rangefinder. Sighting, measuring and aiming become one process. The innovative ASV provides accurate aiming at all times.

#### Available Diavari models:

M 2,5–10x50T\*, M 3–12x56T\*



Victory Diarange M 2,5–10x50T\*



Victory FL Diavari 6–24x72T\*



We make it visible.



We make it visible.



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