A man in hunting gear, including an orange cap and jacket, is seated and holding a Sauer rifle. A light-colored dog is sitting in front of him. The background is dark, and the text is overlaid on the right side.

SAUER 101.  
APPROVED  
BY PEOPLE  
WHO  
KNOW.

SAUER 



# SAUER 101. PERFECTION IN EVERY DETAIL.

## CUSTOM TAILORED

The S 101's ERGO MAX stock has a reverse comb slope, allowing for the perfect eye-to-scope alignment.

## REVOLUTIONARY

The DURA SAFE is the only direct firing pin safety that operates as an ergonomic slide on the bolt shroud. Operation is instinctive and silent.

## HUNT SAFELY

With the touch of a button, the SAFE OPENER allows the bolt to be opened when the gun is on safe.

## SILKY SMOOTH

Simply perfect, simply SAUER. THE S 101 bolt literally glides through the receiver.

## ULTRA-ACCURATE, ULTRA STRONG

The S 101 bolt locks directly into the barrel with six massive lugs. This makes for phenomenal accuracy and maximum passive safety.

## TENSION-FREE

Barrel and receiver are joined with the special tension-free HEATLOCK process for SAUER accuracy.

## ON TARGET

The cold hammer forged SAUER-made barrel makes for tiny groups and a preminent life expectancy.

## NO BIAS

Ambidextrous palm swells and a stock without cast-off give the S 101 the perfect grip for both left- and right-handed shooters.

## CONVINCING

The crisp 950 g (2.1 lb) pull weight of the extra-wide single-stage trigger ensures that any shooter will be able to take advantage of the S 101's impressive accuracy in any situation.

## COMFORTING

The removable magazine is made of high-strength weather- and temperature-resistant material and holds five Medium or four Magnum cartridges.

## UNIQUE

The novel EVER REST concept achieves a symbiosis of ultra-stable bedding and the maximum decoupling of the stock from the action, something hitherto thought impossible. This combination assures accuracy in the most extreme climatic conditions - even after thousands of shots.





I deal with professionals in the agricultural technology business every day, and in my world, the most important thing is that machines are functional 24/7, no matter what. Obviously with my passion for hunting, I expect as much from my rifle as I would from my own products.

#### Hans Popp

has a hunting lease in the Fichtel Mountains, in Bavaria, Germany, and uses an S 101 Select.

## S 101 SELECT



Illustration shows optional accessories.

The Select is tailored for all those who expect more from their hunting rifle than just performance. The flagship of the 101 series thrills not only with superior technology but also with its massive metal bolt knob, painstakingly executed jeweling and revolutionary Laserline stock grain pattern that offers the discreet illusion of natural beauty.





I have finally found a rifle that fits. Everything about the Artemis is comfortable and works: perfect stock proportions and the optimum eye-to-scope relief. It could have been made-to-measure for me.

**Anette Dahl**  
is a Norwegian huntress who uses the S 101 Artemis in .308 Win.

## S 101 ARTEMIS



Illustration shows optional accessories.

Standard-cut stocks were yesterday's solution! Now there is the S 101 Artemis, the first premium rifle in the world designed for the huntress, or for those who are of a smaller build. At 98 cm (38.6 cm) long and weighing just 2.9 kg (6.4 lb), the Artemis has taken into account every aspect, making this the optimum hunting tool for those of a smaller frame. Finally Diana, as well as her sons and daughters, has the perfect hunting tool, one that embodies competence rather than compromise.

The steeply sloped reverse comb offers the perfect eye-to-scope alignment.

A slender pistol grip allows for a more relaxed and controlled grip, even in the smallest hands.



An optimal stock length of just 35.5cm (14in) for the petite shooter.

A tight pistol grip offers the perfect placement of the trigger finger.



Hunting places a vital role in our forestry operations. Whether I am sitting out for wild boar, roe or red deer, guiding guests during the stag rut or shooting on a driven day for large game, I need to trust my rifle day after day. I know I can count on it in any situation.

**Thomas Weber**

is the Fürstenwalde City Forestry Director, in Germany, and uses an S 101 Classic XT with the SAUER Titanium Pro Silencer.

## S 101 CLASSIC



Illustration shows optional accessories.

The Sauer 101 series would not be complete without a Classic. The best traditions of timeless hunting rifles from the house of Sauer & Sohn is reflected in the Classic's slender lines and elegant Schnabel fore-end. The robust stock, made of deluxe walnut with a traditional oil finish, has non-slip chequering ensuring that the S 101 will always be in your control.

## S 101 FOREST



Illustration shows optional accessories.

Whether you are waiting in a cramped blind overlooking bait, or you've drawn the "king's peg" on a driven day, the S 101 Forest combines superior technology, compact dimensions and a lively balance in a hunting rifle that is aimed at one thing: boar hunting! Lightning fast to the shoulder, steady follow-through, focussed target acquisition and the perfect trigger: these are what ensures you'll get those instinctive hits with the Forest.



When I'm hunting, the journey is the destination. That's why my gun needs to be easy to handle and extraordinarily accurate, so that at the end of that kilometer-long stalk, it hasn't been for nothing.

**Kristoffer Clausen**

this Norwegian hunting filmmaker and game-calling specialist uses a Sauer 101 Classic XT in .308 Win.

## S 101 CLASSIC XT



Illustration shows optional accessories.

When you can no longer improve on technology, all that remains is to protect it better. Almost indestructible, the S 101 Classic XT has a black polymer stock that defies all weather and adverse conditions. Thanks to its Soft Touch coating, you also have secure and silent handling. Neither cold, nor wet, nor dirt will interfere with the hunter who uses the Classic XT.

## S 101 FOREST XT



Short, compact, powerful! The XT variant of the boar hunting specialist offers not only optimal damping on the Heavy Medium barrel, but the "semi-auto" contrast sights are perfectly suited to the needs of the driven game hunter. The toughest of the tough, the Forest XT can withstand the roughest use, offering dog handlers and beaters/shooters their money's worth.



I have hunted in front of the camera for many years. That means being the hunter and the cameraman at the same time. I expect intuitive operation and top performance from my equipment. My cameras come from Japan, my rifle from Germany.

**Mikael Tham**

is one of Sweden's most prominent hunting expert and uses the S 101 Scandic in .308 Win.



## S 101 SCANDIC



Illustration shows optional accessories.

Born out of the demands of Finnish elk-dog handlers, the S 101 Scandic is unlike any other rifle. It unites practicality, accuracy and a naturally rugged and ultra-stable laminated stock in the perfect "Tundra Green" camouflage color. Removable sling-swivels and an extra swivel socket in the butt of the rifle mean the Scandic can be carried comfortably across your back.

## S 101 ALASKA



Illustration shows optional accessories.

The S 101 Alaska sets a new standard for extreme rifles in the mid-range market. With its Silver Ilaflon rust protection coating, a high-end laminated stock concept, 56 cm (22 in) Standard barrel and 62 cm (24.4 in) Magnum barrel, both threaded in M 15x1, it represents a new technical achievement. The Alaska's adjustable stock comb give the shooter maximum comfort, thus increasing accuracy.



We achieve good bags in our small game hunting grounds every year: hares, pheasants and partridges. To ensure this we must hunt predators in the most effective and ethical manner. A fox or a crow at more than 100m is a very small target. That's when you are relying on your rifle.

#### Hubert Kuhn

Master Agriculturalist and small game expert uses an S 101 GTI in .22-250 Rem.

## S 101 GTI



Illustration shows optional accessories.

The S 101 GTI is the ergonomic king of its class. The adjustable comb is the feature that will guarantee a relaxed shooting position and perfect hits. The eye-to-scope alignment cannot be bettered, and the trigger reach is perfect. To top it all off, the S 101 GTI comes with a threaded barrel, detachable sling swivels and a bipod adapter.



Illustration shows optional accessories.



SAUER 101. TECHNICAL DATA

S 101 SELECT



- ERGO MAX Walnut stock
- DURA SAFE direct firing pin safety
- Laserline wood grain
- Exclusive bolt jewelng
- Aluminum bolt knob
- Black-on-black square post and notch sights

Barrel length Medium: 560 mm / Ø 16,5 mm  
Barrel length Magnum: 620 mm / Ø 16,5 mm  
Overall length Medium: 1065 mm  
Overall length Magnum: 1125 mm  
Weight Medium: 3,050 kg  
Weight Magnum: 3,150 kg

Medium: .22-250 Rem. // .243 Win. // 6,5x55 SE // .270 Win. // 7x64 // .308 Win. // .30-06 Spring. // 8x57 IS // 9,3x62  
Magnum: 7 mm Rem. Mag. // .300 Win. Mag. // .338 Win. Mag.

S 101 ARTEMIS



- ERGO COMPACT walnut stock
- DURA SAFE direct firing pin safety
- Laserline wood grain
- Exclusive bolt jewelng
- Walnut bolt knob
- Black-on-black square post and notch sights

Barrel length: 510 mm / Ø 16,5 mm  
Overall length: 980 mm  
Weight: 2,900 kg

Medium: .243 Win. // .270 Win. // 7x64 // .308 Win. // .30-06 Spring. // 8x57 IS // 9,3x62  
Magnum: 7 mm Rem. Mag. // .300 Win. Mag. // .338 Win. Mag.

S 101 FOREST



- ERGO MAX stock in oiled walnut
- DURA SAFE direct firing pin safety
- Revolver Knob bolt knob
- "Semi-Auto" high contrast sights

Barrel length: 510 mm / Ø 19,0 mm  
Overall length: 1015 mm  
Weight: 3,300 kg

Medium: .308 Win. // .30-06 Spring. // 8x57 IS // 9,3x62

S 101 FOREST XT



- ERGO MAX polymer stock with Soft Touch coating
- DURA SAFE direct firing pin safety
- Revolver Knob bolt knob
- "Semi-Auto" high-contrast-sights

Barrel length: 510 mm / Ø 19,0 mm  
Overall length: 1015 mm  
Weight: 3,300 kg

Medium: .308 Win. // .30-06 Spring. // 8x57 IS // 9,3x62

S 101 CLASSIC



- ERGO MAX stock in oiled walnut
- DURA SAFE direct firing pin safety
- Revolver Knob bolt knob
- Black-on-black square post and notch sights (optional)
- "Semi-Auto" high contrast sights (optional)

Barrel length Medium: 560 mm / Ø 16,5 mm  
Barrel length Magnum: 620 mm / Ø 16,5 mm  
Overall length Medium: 1065 mm  
Overall length Magnum: 1125 mm  
Weight Medium: 3,050 kg  
Weight Magnum: 3,150 kg

Medium: .22-250 Rem. // .243 Win. // 6,5x55 SE // .270 Win. // 7x64 // .308 Win. // .30-06 Spring. // 8x57 IS // 9,3x62  
Magnum: 7 mm Rem. Mag. // .300 Win. Mag. // .338 Win. Mag.

S 101 CLASSIC XT



- ERGO MAX polymer stock with Soft Touch coating
- DURA SAFE direct firing pin safety
- Revolver Knob bolt knob
- Black-on-black square post and notch sights (optional)
- "Semi-Auto" high contrast sights (optional)

Barrel length Medium: 560 mm / Ø 16,5 mm  
Barrel length Magnum: 620 mm / Ø 16,5 mm  
Overall length Medium: 1065 mm  
Overall length Magnum: 1125 mm  
Weight Medium: 3,050 kg  
Weight Magnum: 3,150 kg

Medium: .22-250 Rem. // .243 Win. // 6,5x55 SE // .270 Win. // 7x64 // .308 Win. // .30-06 Spring. // 8x57 IS // 9,3x62  
Magnum: 7 mm Rem. Mag. // .300 Win. Mag. // .338 Win. Mag.

S 101 SCANDIC



- ERGO MAX laminated wood stock in "Tundra Green" with removable sling swivels
- DURA SAFE direct firing pin safety
- Additional sling swivel on the underside of the stock
- "Semi-Auto" high-contrast sights
- Laminated wood bolt knob

Barrel length: 510 mm / Ø 16,5 mm  
Overall length: 1015 mm  
Weight: 2,950 kg

Medium: .243 Win. // .270 Win. // 7x64 // .308 Win. // .30-06 Spring. // 8x57 IS // 9,3x62

S 101 ALASKA



- ERGO MAX stock in grey laminated wood with infinitely adjustable stock comb
- Removable sling swivels
- DURA SAFE direct firing pin safety
- Additional sling swivel on underside of stock
- M 15x1 muzzle threads
- Silver Revolver Knob bolt knob
- Ilaflon® coating on barrel and receiver

Barrel length Medium: 560 mm / Ø 16,5 mm  
Barrel length Magnum: 620 mm / Ø 16,5 mm  
Overall length Medium: 1065 mm  
Overall length Magnum: 1125 mm  
Weight Medium: 3,350 kg  
Weight Magnum: 3,450 kg

Medium: .22-250 Rem. // .243 Win. // 6,5x55 SE // .270 Win. // 7x64 // .308 Win. // .30-06 Spring. // 8x57 IS // 9,3x62  
Magnum: 7mm Rem. Mag. // .300 Win. Mag. // .338 Win. Mag.

S 101 GTI



- GTI-Thumbhole stock in brown laminated wood with infinitely adjustable stock comb
- Removable sling swivels
- DURA SAFE direct firing pin safety
- Additional sling swivel on underside of stock
- M 15x1 muzzle threads
- Cone bolt knob for maximum grip

Barrel length Medium: 560 mm / Ø 16,5 mm  
Barrel length Magnum: 620 mm / Ø 16,5 mm  
Overall length Medium: 1065 mm  
Overall length Magnum: 1125 mm  
Weight Medium: 3,220 kg  
Weight Magnum: 3,320 kg

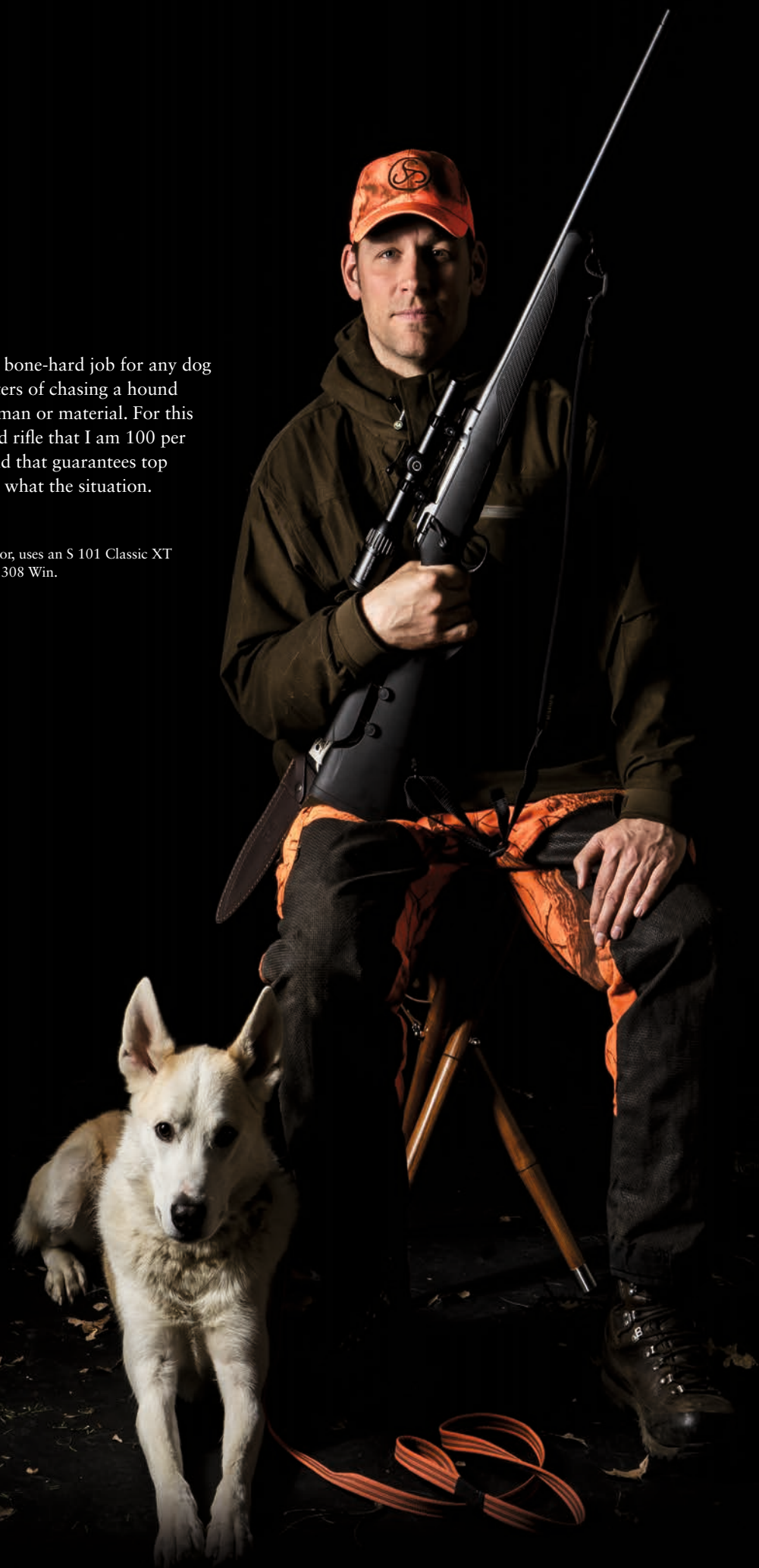
Medium: .22-250 Rem. // .243 Win. // .270 Win. // 7x64 // .308 Win. // .30-06 Spring. // 8x57 IS // 9,3x62  
Magnum: 7mm Rem. Mag. // .300 Win. Mag. // .338 Win. Mag.



Hunting moose is a bone-hard job for any dog handler: 20 kilometers of chasing a hound without regard for man or material. For this I need an unadorned rifle that I am 100 per cent confident in and that guarantees top accuracy, no matter what the situation.

**Patrik Sandquist**

here with his laika sire Igor, uses an S 101 Classic XT with adjustable comb in .308 Win.



## ORIGINAL SAUER 101 ACCESSORIES. PERFECTLY SYNCHRONIZED.



### 1 // MUZZLE THREAD

The S 101 is available with a threaded muzzle so that the removable DUAL BRAKE muzzle brake can be attached to dissipate the shock of recoil, thus increasing the accuracy even further.



### 2 // INFINITELY ADJUSTABLE COMB

A stock with an adjustable comb allows for a completely relaxed firing position, whether you are shooting static or moving game. It also provides a huge area of contact between the shooter and the rifle, thus offering significantly improved stability.



### 3 // SILENCER / SOUND MODERATOR

Next to its outstanding technical features, the Sauer Titanium Pro Silencer stands out thanks to its lightweight, slender and streamlined design. It is easy to disassemble for cleaning and maintenance.



### 4 // OPEN SIGHTS

The S 101 comes with three options: no open sights, "Semi-Auto" sights or black-on-black sights. Both sight options are adjustable for windage and elevation. The colorful "Semi-Auto" sights cannot be beat for last forest shooting. The black-on-black sights are the top choice for all-around utility.



### 5 // SCOPE MOUNT

The SAUER HexaLock is the ideal scope mount for the Sauer 101. A low profile, 100% return to zero and simple, comfortable operation.



**6 // ADDITIONAL SLING SWIVEL**

With the additional sling swivel stud on the fore-end, a Harris-type bipod is easily attached, offering the best stability for a precise shot when stalking.

**7 // MAGAZINE**

The magazine is removed with the touch of a button. There is a four-round capacity for Magnum and a five-round capacity for Medium.

**8 // STAG KNIFE**

The classic hunting knife with a perfect and ergonomically designed handle made of real stag horn. The 4mm thick and 10cm long "ball point" blade is forged from original Sandvik steel tempered to 60 HRC. It comes with a robust saddle leather sheath.

**9 // WALNUT KNIVES**

Both hunting knives of the 'Walnuss' series feature grip scales made from original SAUER gun stock walnut. The hunting knife with its fixed 8.5 cm blade of 440 stainless steel excels for all-round use. The Skinner has a 7 cm long blade with integral gut hook.

**10 // MUFFLON KNIFE**

The "Mouflon" is named for the grip made from real mouflon horn. Each is unique, with its multicolored grip giving every knife its own look. It has a 7.5 cm blade with a wider curve, is made from Sandvik steel and has an overall length of 16 cm.

**11 // RIFLE SLING ERGO REST**

The ERGO REST rifle sling with wide, slip-proof shoulder pad and soft double beading comes in green, brown or safety orange with SAUER logo.

**12 // RIFLE SLING NEOPREN**

Neoprene rifle sling, elastic and slip-proof, brown or black with SAUER logo.

**13 // RIFLE SLING TRADITIONAL**

The classic slip-proof rubberized canvas rifle sling with SAUER logo.

**14 // SOFT RIFLE CAST**

This Cordura rifle case keeps your SAUER 101 well protected at all times. It includes a separate ammunition pocket and carrying strap. Fits rifles up to 122 cm.





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